



AUDI A-6

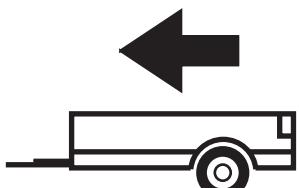
04/1997 - 03/2005

Avant, Sedan, Quattro

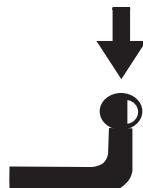
Cat. No. A/008

e20

e20*94/20*0128*00



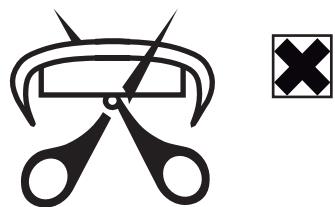
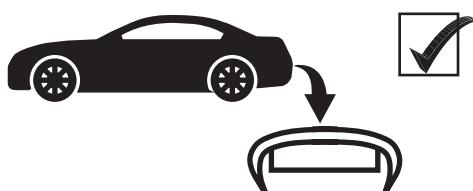
2055Kg



85Kg

D = 10,90kN

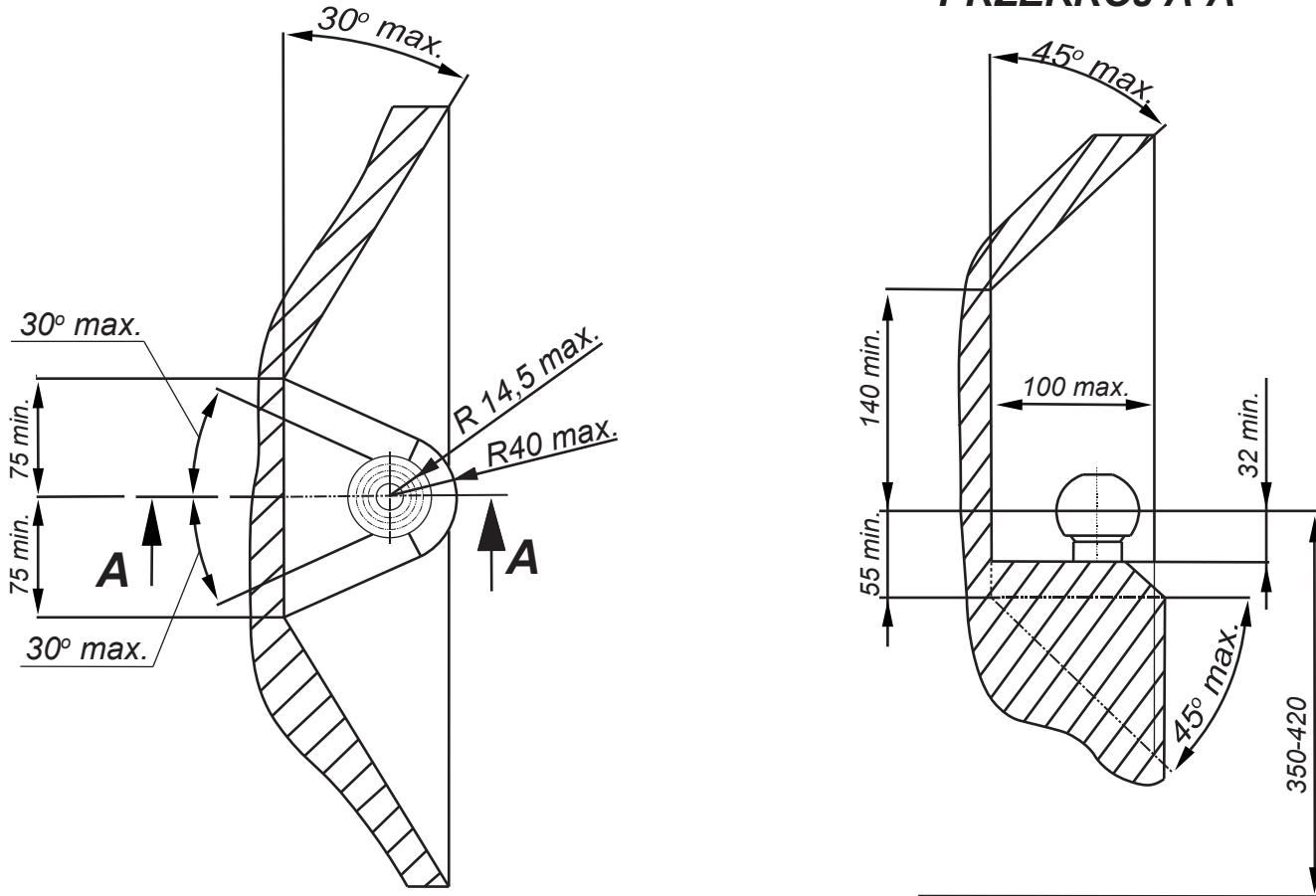
$$D \text{ (kN)} = \frac{\text{MAX kg} \times \text{MAX kg}}{\text{MAX kg} + \text{MAX kg}} \times 0,00981$$



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PRZEKRÓJ A-A



PL Należy zagwarantować przestrzeń swobodną według załącznika VII, rysunek 25a/b Regulaminu EKG ONZ 55.01 przy dopuszczalnym ciężarze całkowitym pojazdu.

GB The clearance specified in appendix VII, diagram 25a/b of Regulation No. 55.01 UN EU must be guaranteed at laden weight of the vehicle.

F L'espace libre doit etre garanti conformement a l'annexe VII, illustration de la reglements 55.01 CE pour un poids total en charge autorise du vehicule.

D Der Freiraum nach Anhang VII, Abbildung 25a/b der Vorschriften 55.01 EG ist zu gew 25a/b ahrleisten bei zulässigem Gesamtgewicht des Fahrzeuges.

| Moment skręcający dla śrub i nakrętek (8.8) Torque settings for nuts and bolts (8.8) | |
|---|-------|
| M8 | 25Nm |
| M10 | 55Nm |
| M12 | 85Nm |
| M14 | 135Nm |
| M16 | 195Nm |



Śruba M10x100-8,8 ; Bolt
Podkł. okr. Ø30x Ø10,5x 4 ; Plain Washer

Nakrętka M10 ; Nut
Podkł. spręż.10,2 ; Spring Washer
Podkł. okr. Ø30x Ø10,5x 4 ; Plain Washer

Śruba M10x100-8,8 ; Bolt
Podkł. spręż.10,2 ; Spring Washer
Podkł. okr. Ø30x Ø10,5x 4 ; Plain Washer

Nakrętka M12 ; Nut
Podkł. spręż.12,2 ; Spring Washer
Podkł. okr. 13 ; Plain Washer

Śruba M10x100-8,8 ; Bolt
Podkł. spręż.10,2 ; Spring Washer
Podkł. okr. Ø30x Ø10,5x 4 ; Plain Washer

Śruba M10x100-8,8 ; Bolt
Podkł. okr. Ø30x Ø10,5x 4 ;
Plain Washer

C

E

A

Nakrętka M12 ; Nut
Podkł. spręż.12,2 ; Spring Washer
Podkł. okr. 13 ; Plain Washer

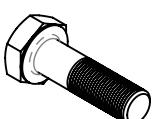
Śruba M12x40-8,8 ; Bolt
Podkł. spręż.12,2 ; Spring Washer
Podkł. okr. 13 ; Plain Washer

Nakrętka M10 ; Nut
Podkł. spręż.10,2 ; Spring Washer
Podkł. okr. Ø30x Ø10,5x 4 ; Plain Washer

Śruba M12x70-8,8 ; Bolt

B

Śruba M12x40-8,8 ; Bolt
Podkł. spręż.12,2 ; Spring Washer
Podkł. okr. 13 ; Plain Washer



M12x70

2



M12

4



Ø30xØ10,5x4

8



13

6



12,2

6



10,2

6

A

x1

B

x1

C

x1

D

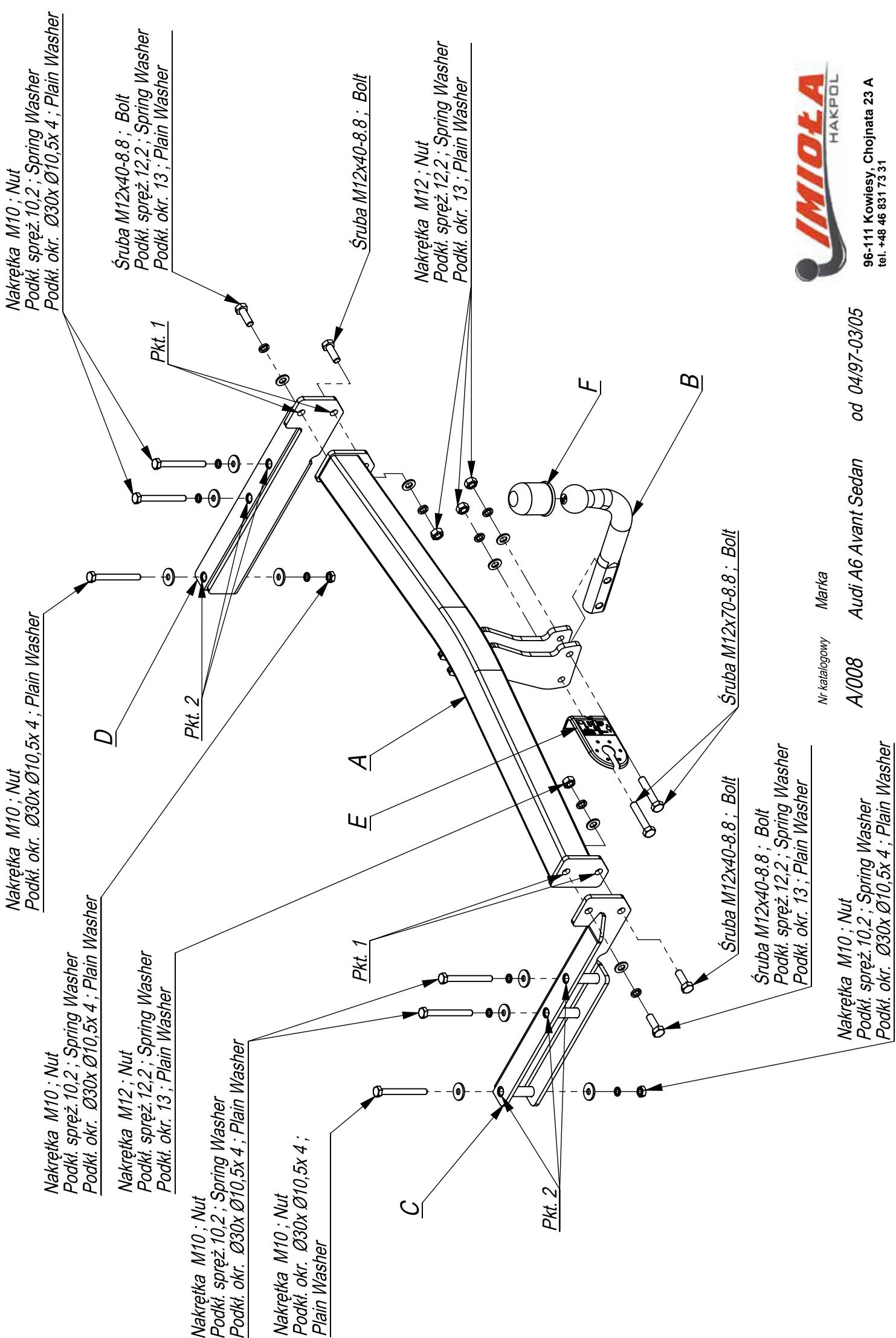
x1

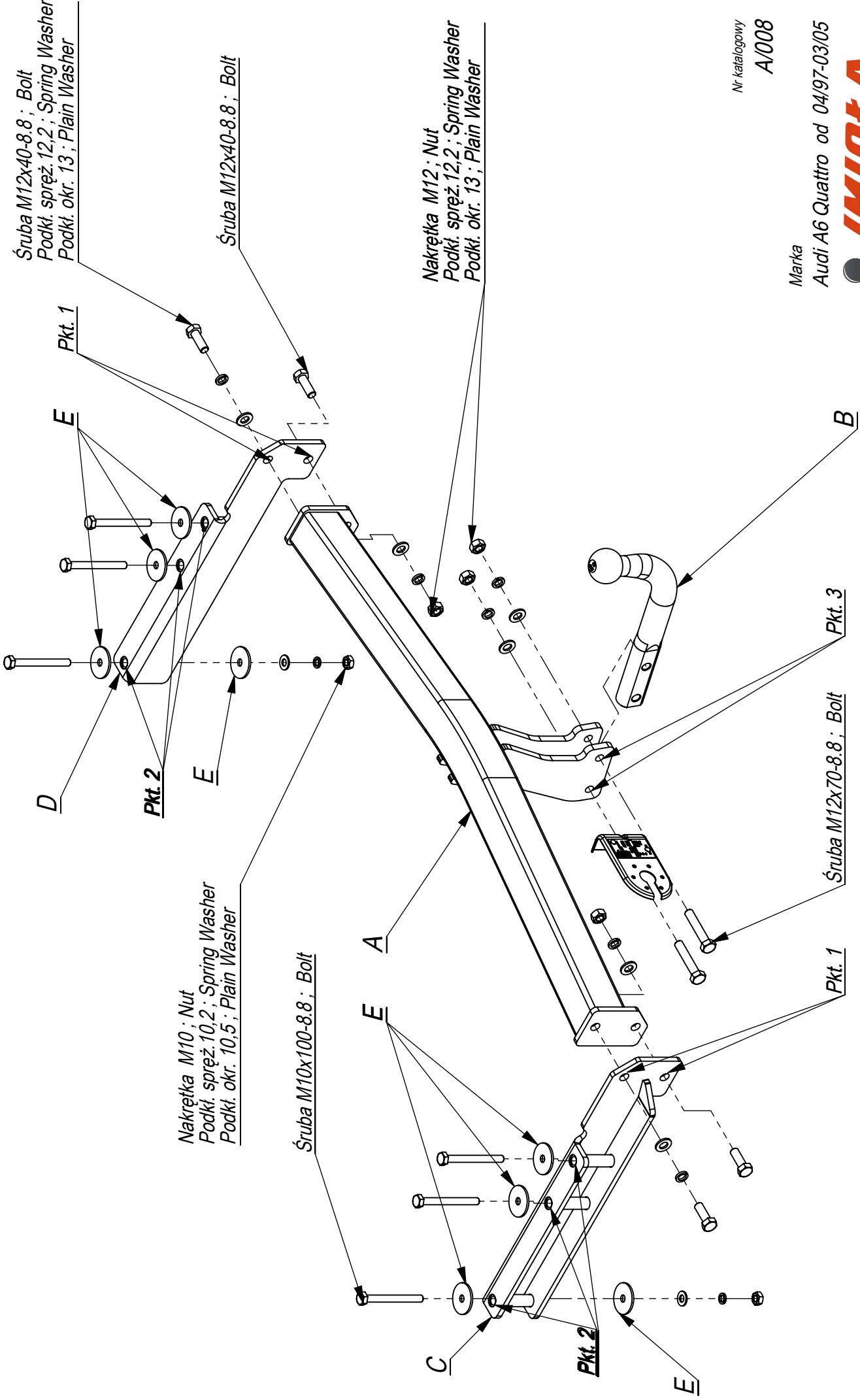
E

x1

F

x1

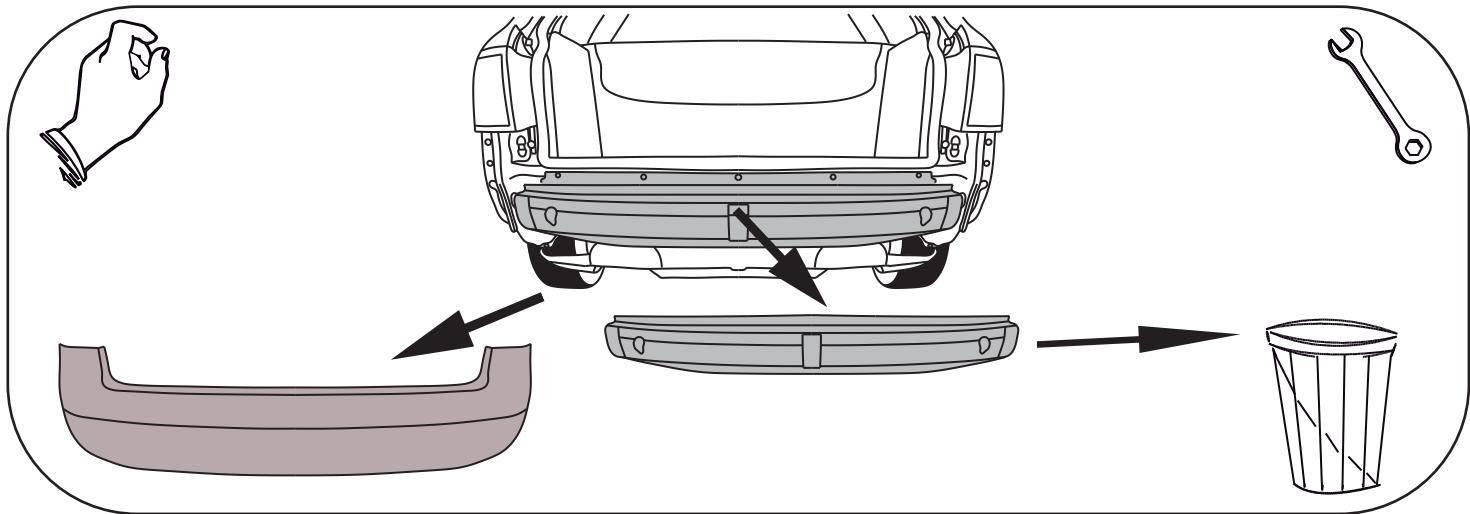




- Zdjąć zderzak.
- Od tylnego pasa samochodu odkręcić belkę zderzeniową (nie będzie już wykorzystana).
- Wsunąć elementy haka C i D w podłużnice. Poprzez technologiczne otwory w podłużnicach skręcić lekko śrubami M10x100 8.8 (pkt 2)
- Do elementów C i D dokręcić belkę haka A śrubami M12x40 8.8 (pkt 1).
- Dokręcić wszystkie śruby z momentem wg tabeli.
- Dokręcić zderzak.
- Dokręcić kulę i blachę gniazda elektrycznego śrubami M12x70 8.8 (pkt 5).
- Podłączyć instalację elektryczną.

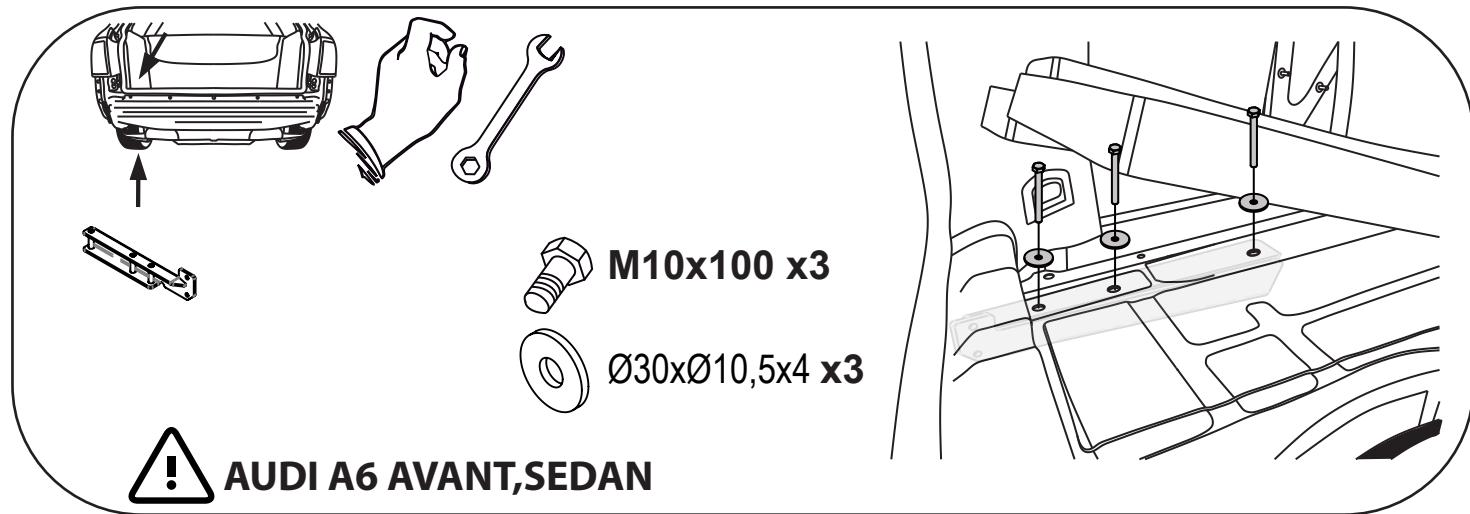
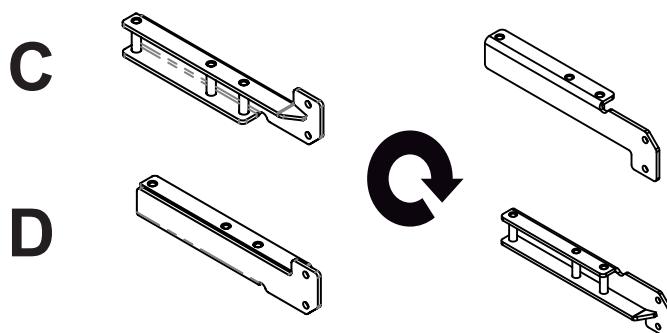
- Remove the bumper.
- Unscrew the bumper bar from the rear belt of the car (it will not be used any more).
- Insert elements C and D in the metal clamps. Screw slightly, through the technological holes in the metal clamps, with bolts M10x100 8.8 (point 2).
- Screw the main bar A to the elements C and D with bolts M12x40 8.8 (point 1).
- Tighten all the bolts according to the torque setting- see the table.
- Screw the bumper.
- Fix the ball and electric plate with bolts M12x70 8.8 (point 5).
- Connect the electric wires.

- Déposer le pare-choc,
- Déposer le butoir de l'ail arrière de voiture, (il ne sera plus utilisé),
- Insérer les éléments C et D du crochet dans les longerons,
Serrer legèrement les boulons M10x100 8.8 (point 2)
à travers les ouvertures,
- Serrer la traverse du crochet A aux éléments C et D avec
de boulons M12x40 8.8 (point 1),
- Serrer tous les boulons avec un couple de serrage selon tableau,
- Serrer le pare-chocs.
- Serrer le crochet d'attelage et socle de prise par
les boulons M12x70 8.8 (point 5),
- Raccorder le circuit électrique.

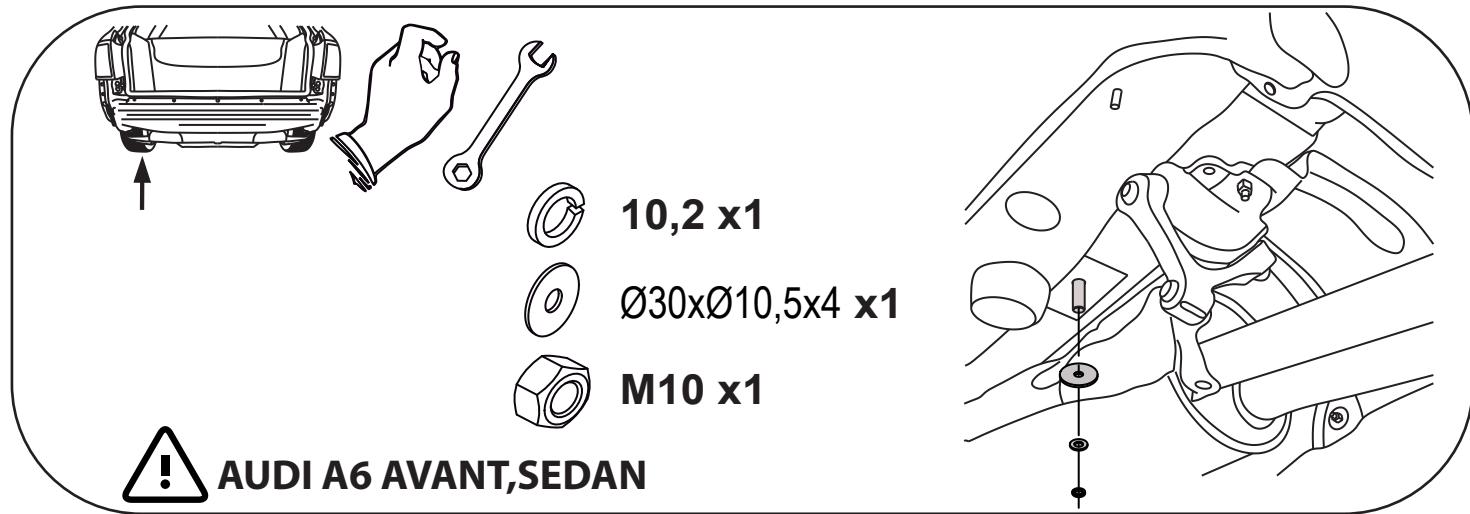


AUDI A6 AVANT, SEDAN

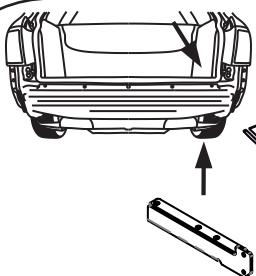
AUDI A6 QUATTRO



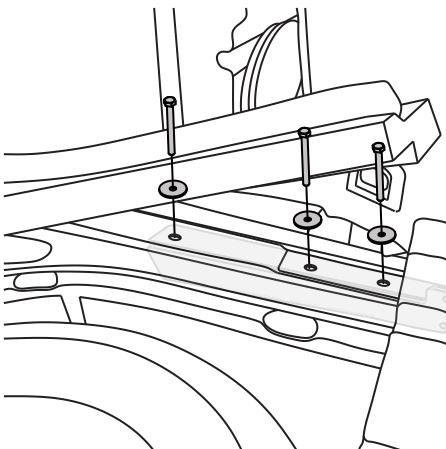
AUDI A6 AVANT, SEDAN



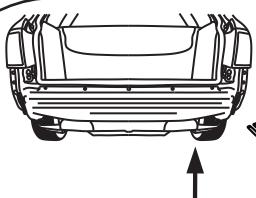
AUDI A6 AVANT, SEDAN



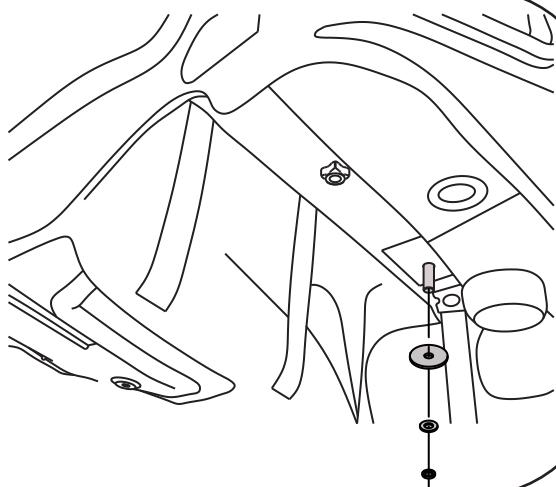
M10x100 x3
 Ø30xØ10,5x4 x3



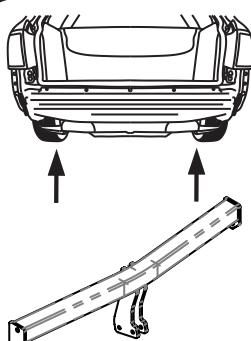
AUDI A6 AVANT, SEDAN



10,2 x1
 Ø30xØ10,5x4 x1
 M10 x1

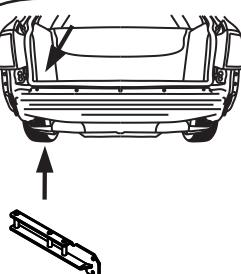
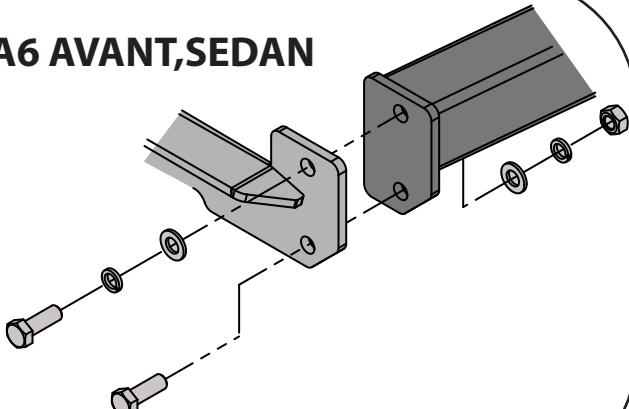


AUDI A6 AVANT, SEDAN

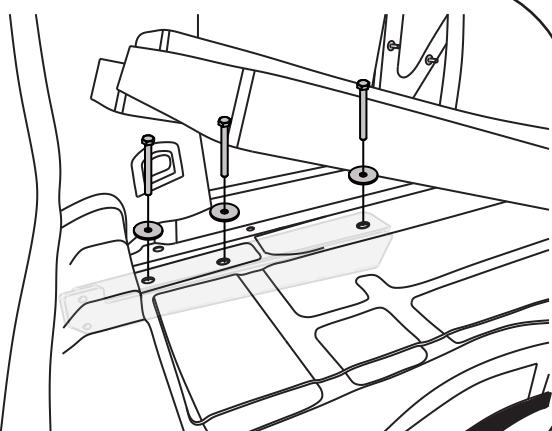


M12x40 x4
 12,2 x4
 13 x4
 M12 x2

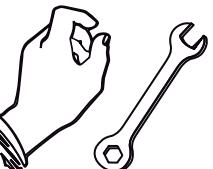
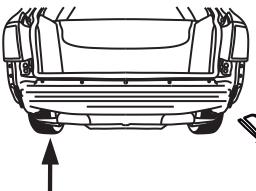
AUDI A6 AVANT, SEDAN



M10x100 x3
 Ø30xØ10,5x4 x3



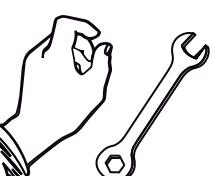
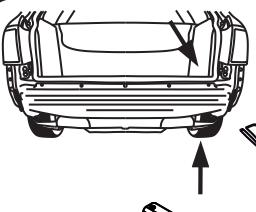
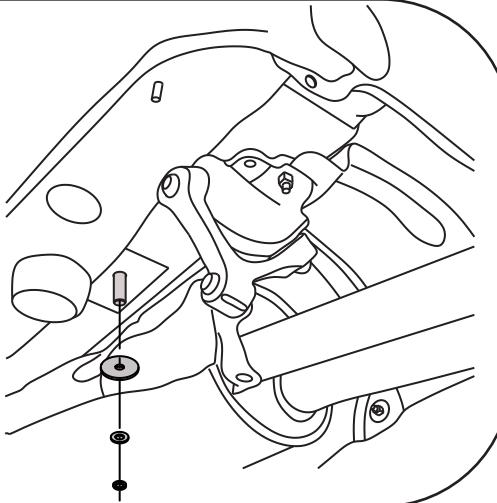
AUDI A6 QUATTRO



- **10,2 x1**
- **Ø30xØ10,5x4 x1**
- **M10 x1**



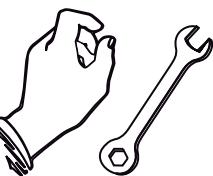
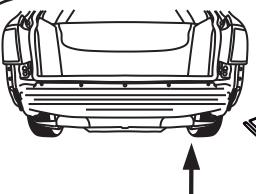
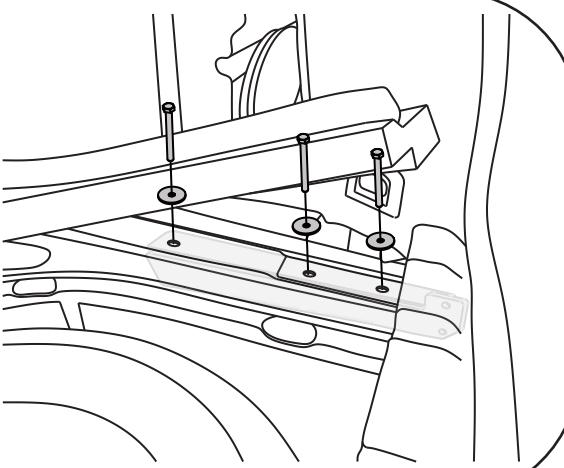
AUDI A6 QUATTRO



- **M10x100 x3**
- **Ø30xØ10,5x4 x3**



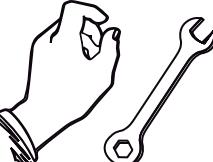
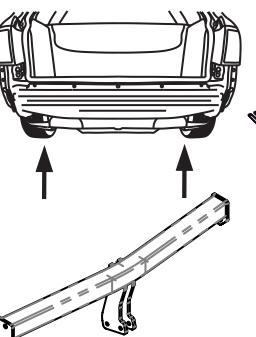
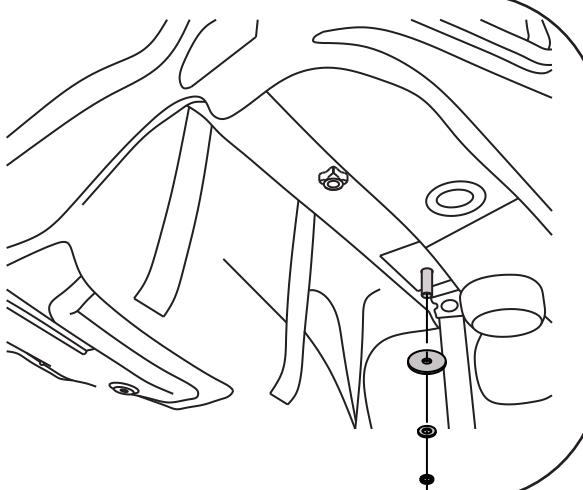
AUDI A6 QUATTRO



- **10,2 x1**
- **Ø30xØ10,5x4 x1**
- **M10 x1**



AUDI A6 QUATTRO



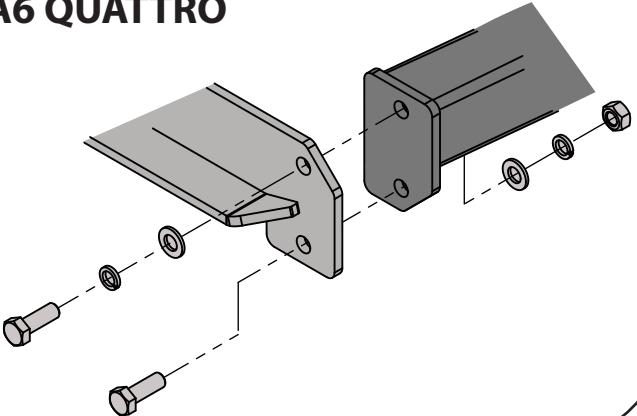
AUDI A6 QUATTRO

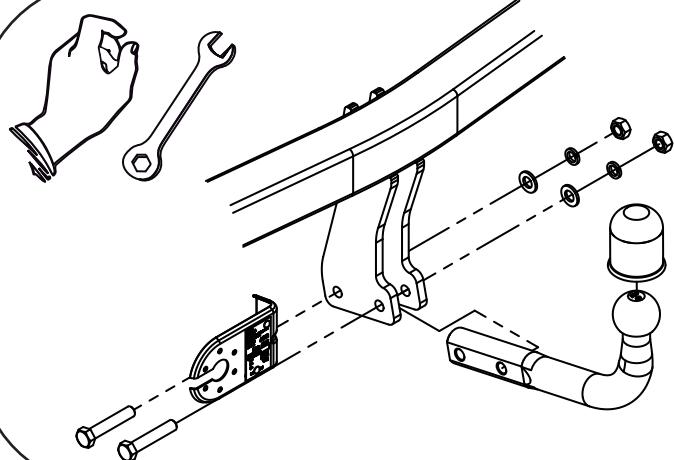
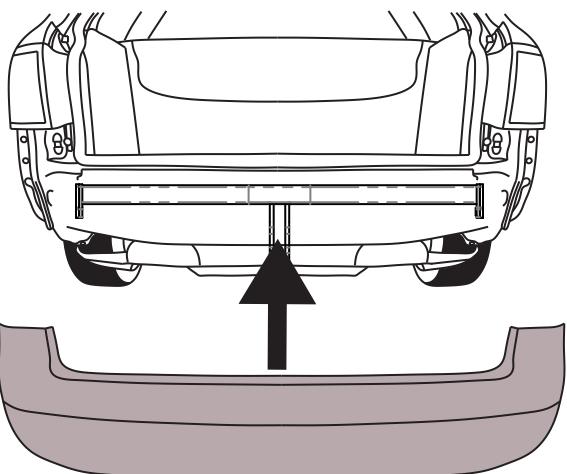
M12x40 x4

12,2 x4

13 x4

M12 x2





M12x70 x2



12,2 x2



13 x2



M12 x2