



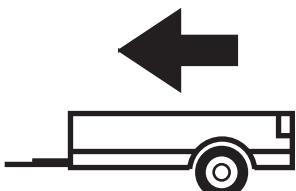
2002 -

CITROEN C-3

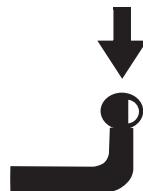
Cat. No. C/016

E20

E20-55R-01-1146



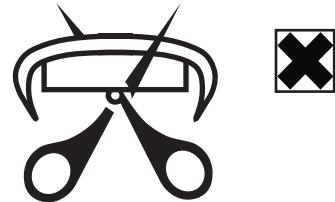
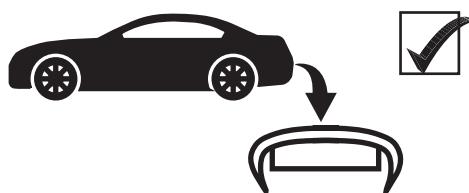
1100Kg



50Kg

D = 6,10kN

$$D \text{ (kN)} = \frac{\text{MAX kg} \times \text{MAX kg}}{\text{MAX kg} + \text{MAX kg}} \times 0,00981$$



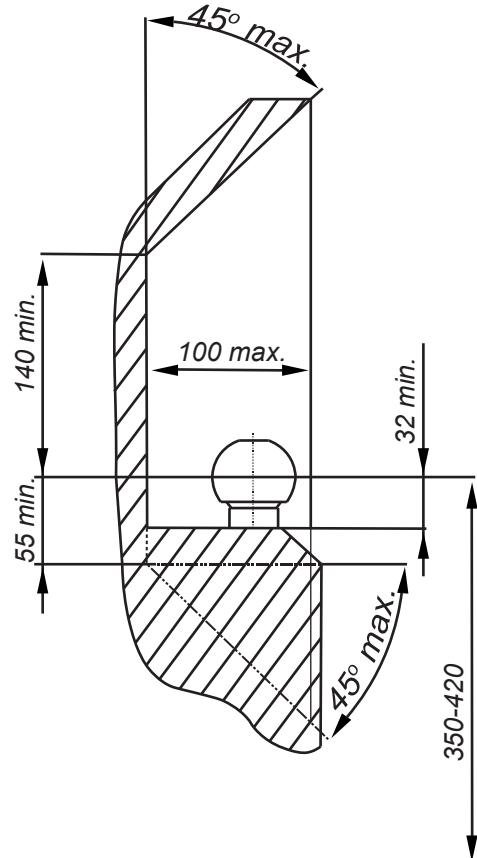
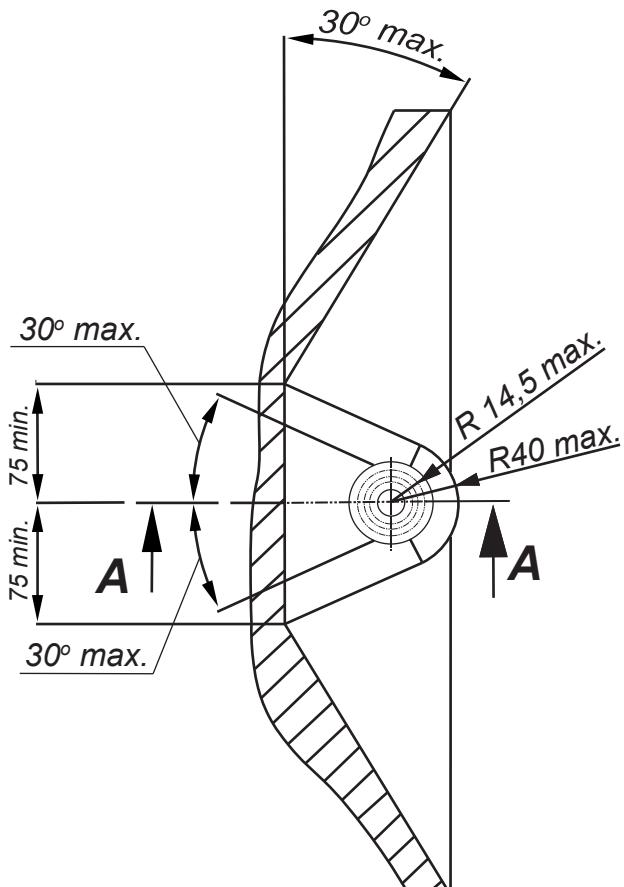
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PRZEKRÓJ A-A



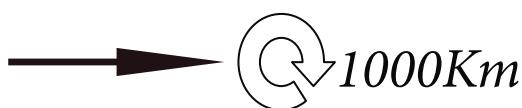
PL Należy zagwarantować przestrzeń swobodną według załącznika VII, rysunek 25a/b Regulaminu EKG ONZ 55.01 przy dopuszczalnym ciężarze całkowitym pojazdu.

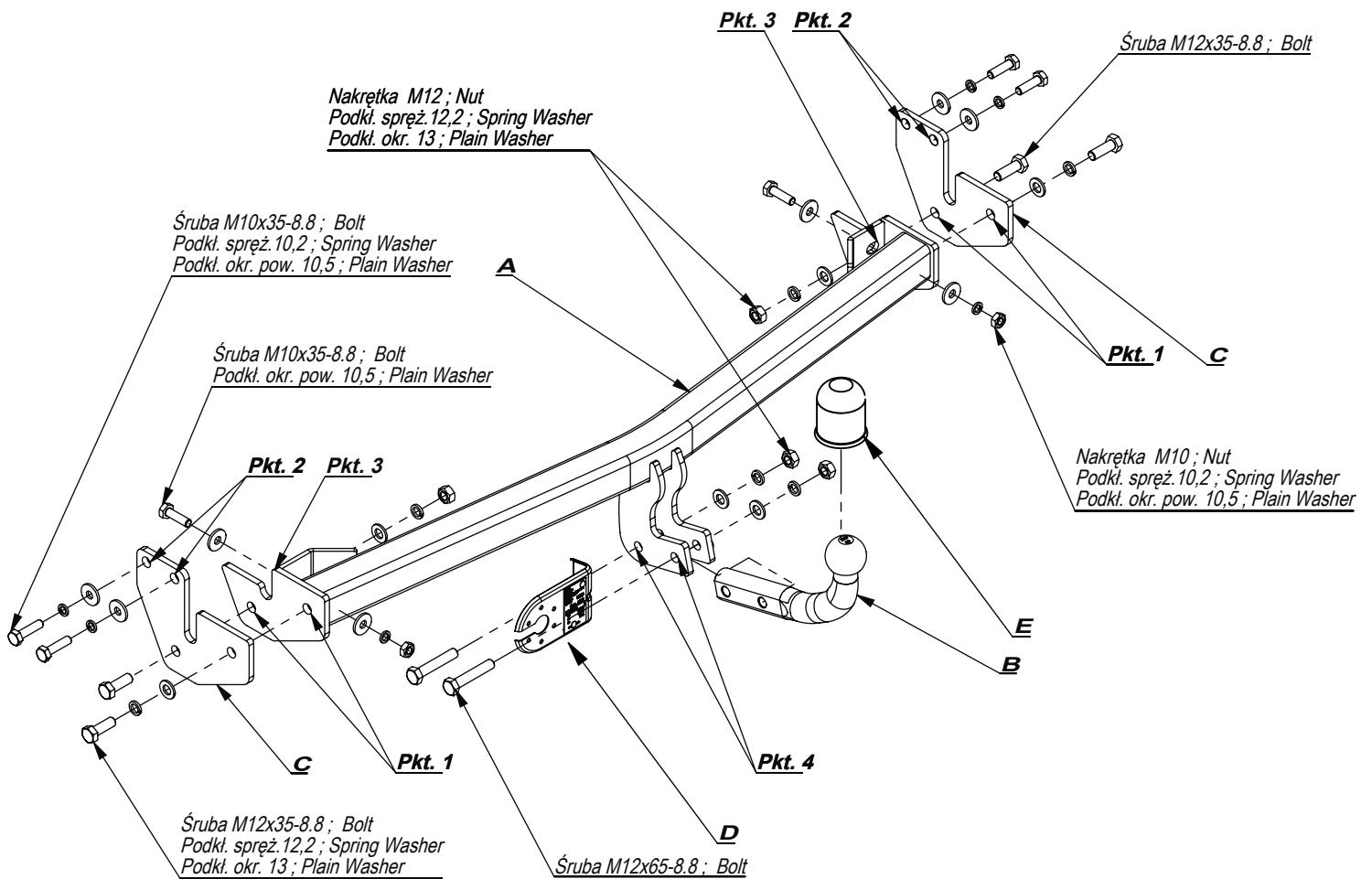
GB The clearance specified in appendix VII, diagram 25a/b of Regulation No. 55.01 UN EU must be guaranteed at laden weight of the vehicle.

F L'espace libre doit etre garanti conformement a l'annexe VII, illustration de la reglements 55.01 CE pour un poids total en charge autorise du vehicule.

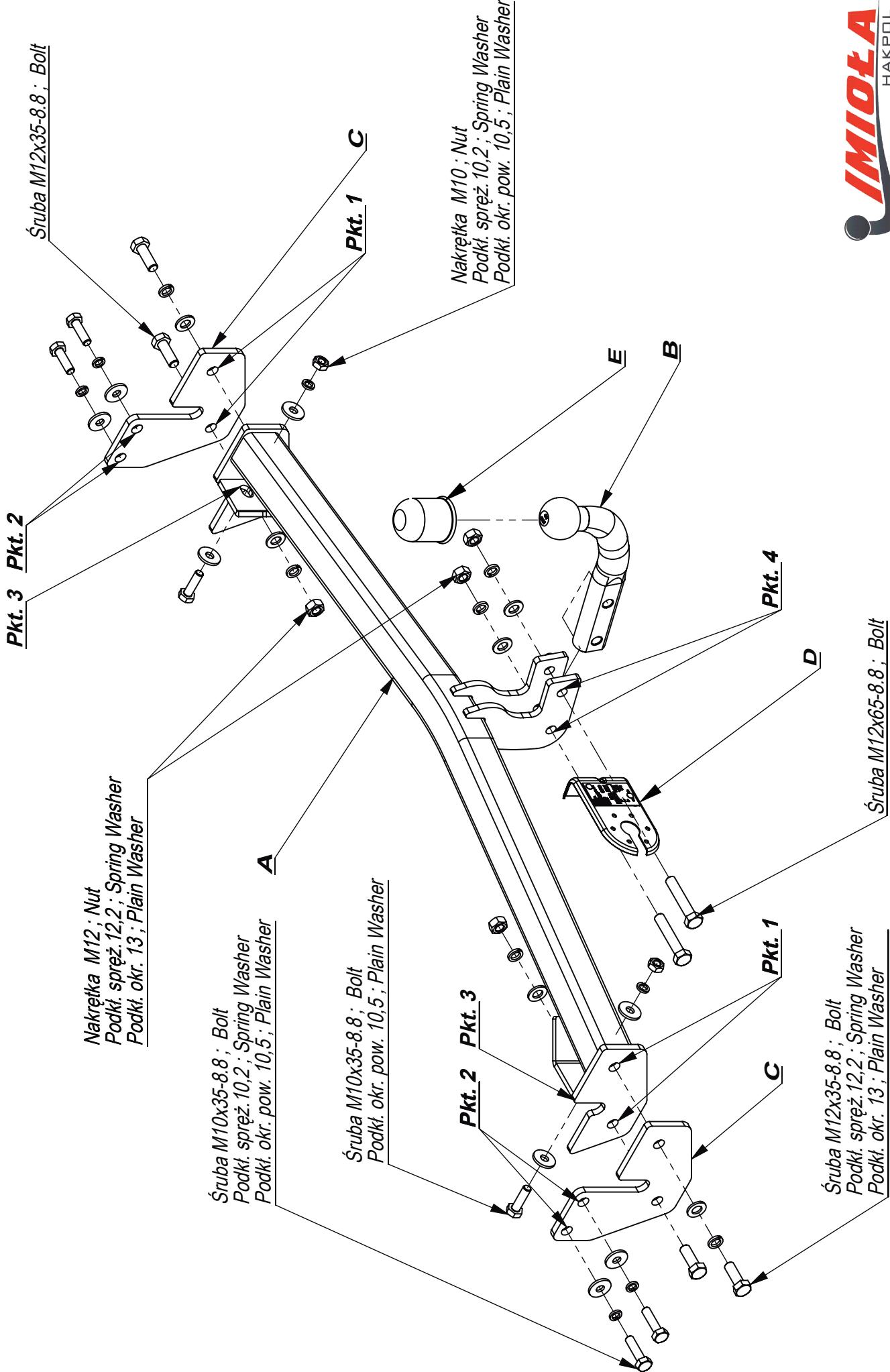
D Der Freiraum nach Anhang VII, Abbildung 25a/b der Vorschriften 55.01 EG ist zu gew 25a/b ahrleistenbei zulässigem Gesamtgewichtdes Fahrzeuges.

Moment skręcający dla śrub i nakrętek (8.8) Torque settings for nuts and bolts (8.8)	
M8	25Nm
M10	55Nm
M12	85Nm
M14	135Nm
M16	195Nm





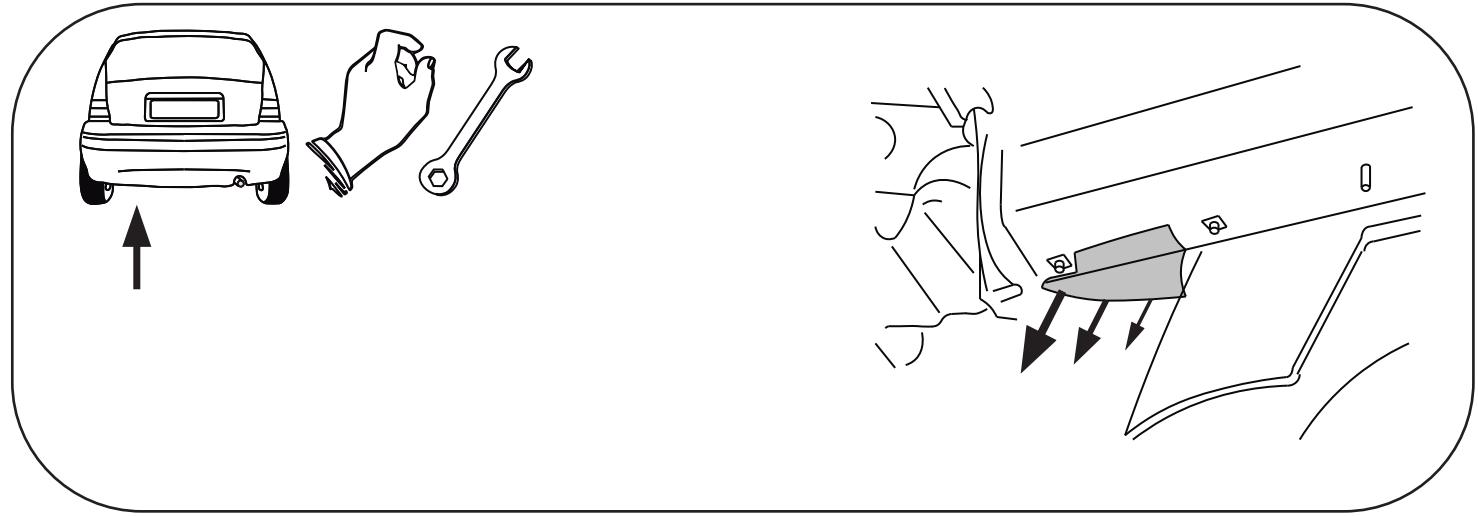
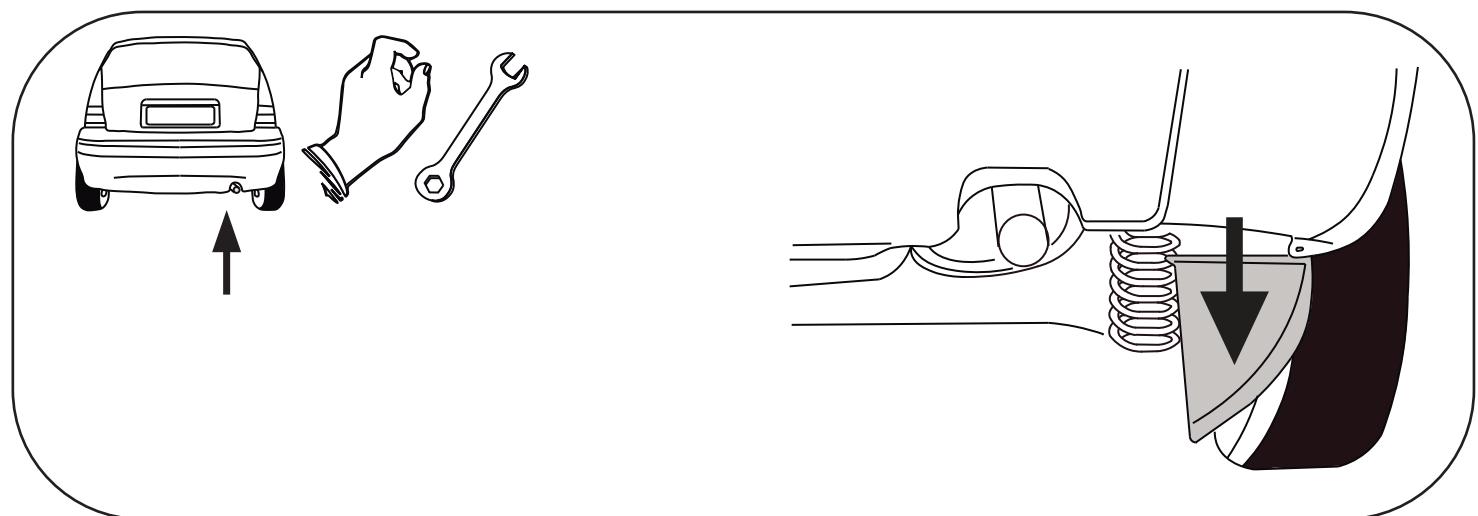
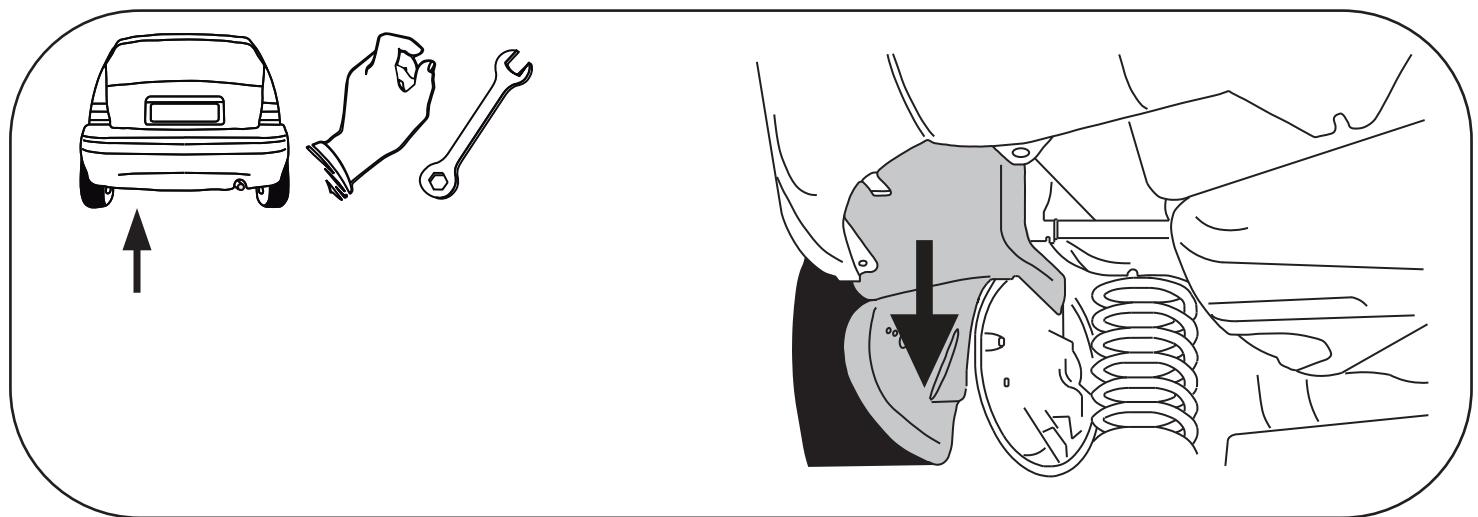
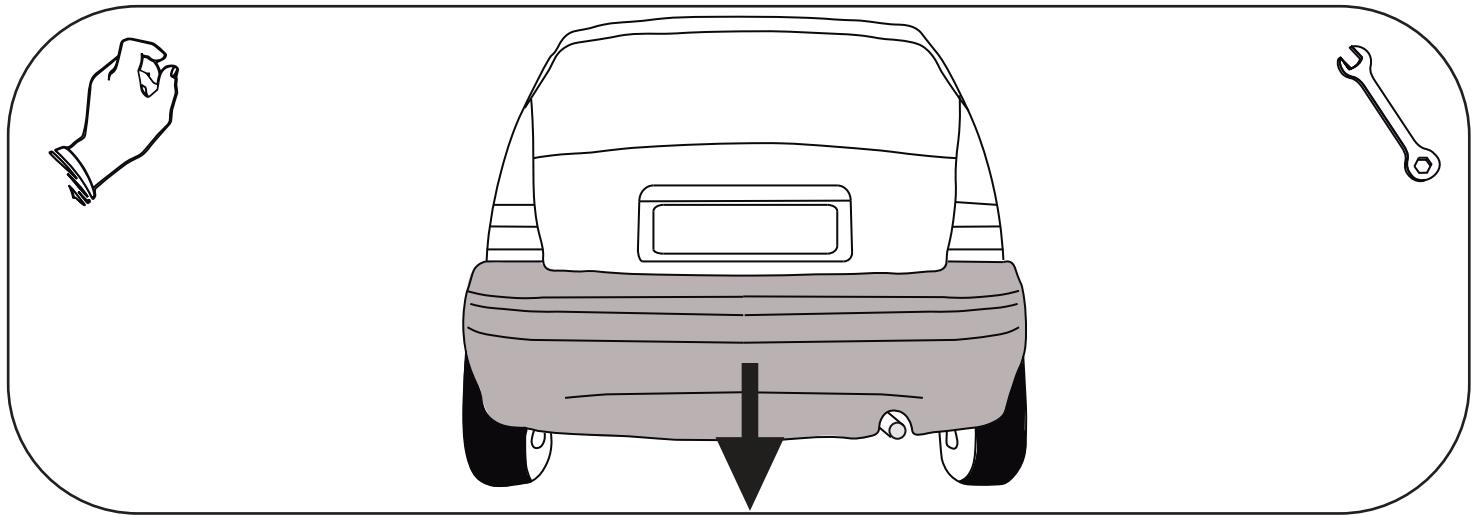
	A	x1		M12x70	2
				M12x35	4
				M10x35	6
	B	x1		M12	4
				M10	2
	C	x1		Ø30xØ10,5x3	8
	D	x1		13	6
	E	x1		12,2 10,2	6 6

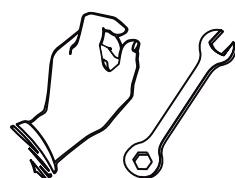
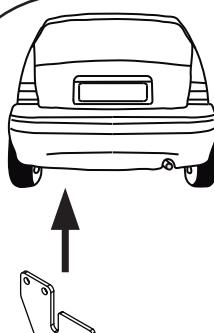
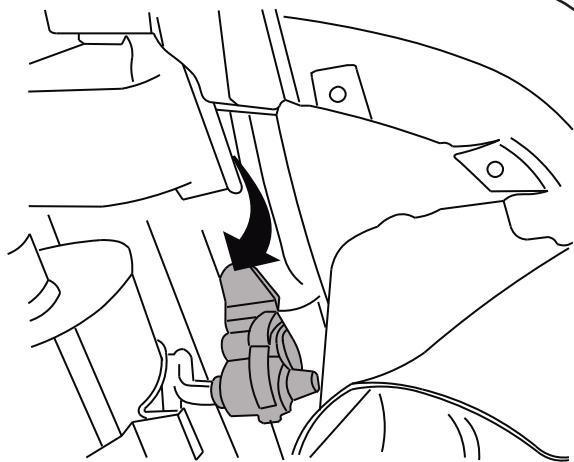
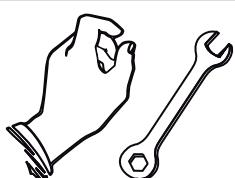
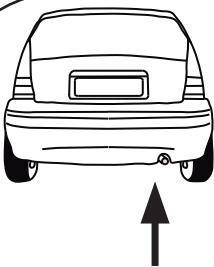
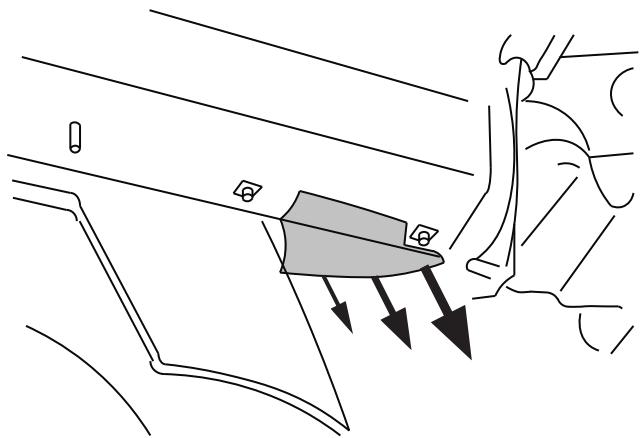
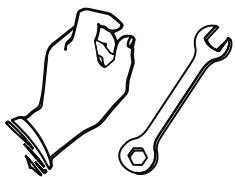
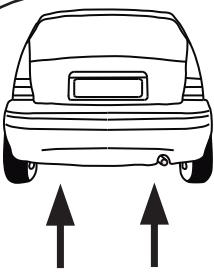


- Odkręcić zderzak oraz nadkola.
- Odkręcić metalowe wzmocnienie (nie będzie już wykorzystane).
- Udrożnić technologiczne otwory z boku podłużnic."
- Elementy haka C przyłożyć do podłużnic tak, aby otwory pkt 2 pokryły się z udrożnionymi wcześniejszymi otworami.
Skręcić śrubami M10x35 8.8 (pkt 2).
- Belkę haka A przyłożyć do tylnego pasa i skręcić śrubami M10x35 8.8 (pkt 3).
- Elementy C przykręcić do belki haka A śrubami M12x35 8.8 (pkt 1).
- Zamontować zderzak i nadkola.
- Przykręcić kulę i blachę gniazda elektrycznego śrubami M12x65 8.8 (pkt 4).
- Dokręcić śruby z momentem wg tabeli.
- Podłączyć instalację elektryczną.

- Unscrew the bumper.
- Unscrew the metal reinforcement (it will not be used any more).
- The technological holes from the side of the metal clamps make permeable.
- Put the elements C to the metal clamps in this way, so the holes point 2 agree with the permeable holes. Screw with bolts M10x35 8.8 (point 2).
- Put the main bar A to the rear belt and screw with bolts M10x35 8.8 (point 3).
- Screw the elements C to the main bar A with bolts M12x35 8.8 (point 1).
- Assemble the bumper.
- Fix the ball and electric plate with bolts M12x65 8.8 (point 4).
- Tighten all the bolts according to the torque setting- see the table.
- Connect the electric wires.

- Dévisser le pare-chocs et les passages de roue.
- Dévisser le renforcement en métal (il ne sera plus utilisé).
- Deboucher les trous technologiques du côté des longerons.
- Les éléments du crochet d'attelage C ajuster aux longerons pour que les trous point 2 soient adjacents aux trous débouchés antérieurement.
Serrer avec les boulons M10x35 8.8 (point 2).
- La poutre du crochet d'attelage doit être mise à la bande postérieure et serrée avec les boulons M10x35 8.8 (point 3).
- Visser les éléments C à la poutre du crochet d'attelage A avec les boulons M12x3. 8.8 (point 1).
- Monter le pare-chocs et les passages de roue.
- Visser le crochet d'attelage et socle de prise électrique par les boulons M12x65 8.8 (point 4).
- Serrer tous les boulons avec un couple de serrage selon tableau.
- Raccorder le circuit électrique.

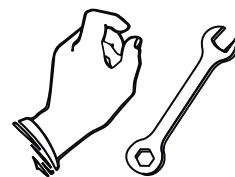
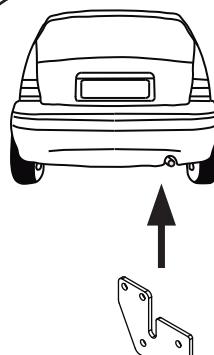
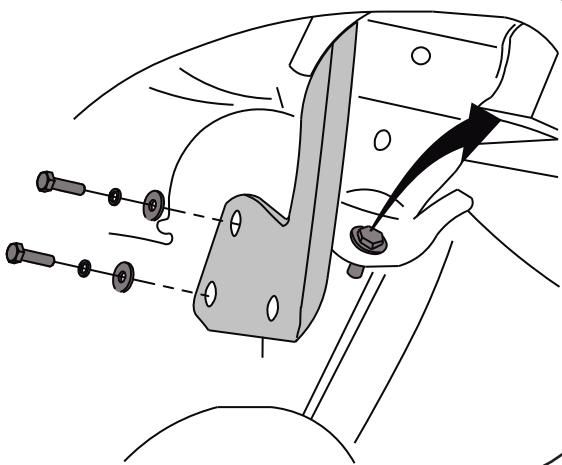




M10x35 x2

10,2 x2

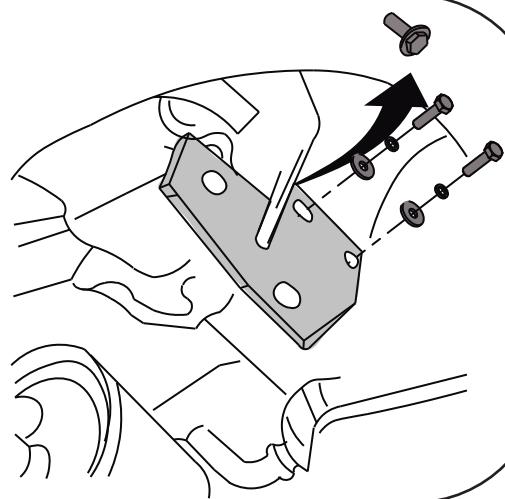
Ø30xØ10,5x3 x2

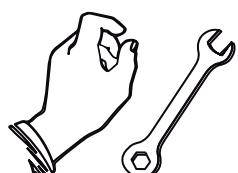
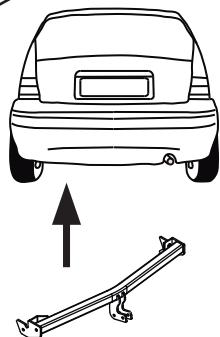


M10x35 x2

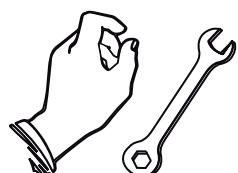
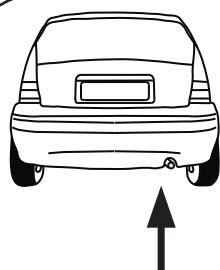
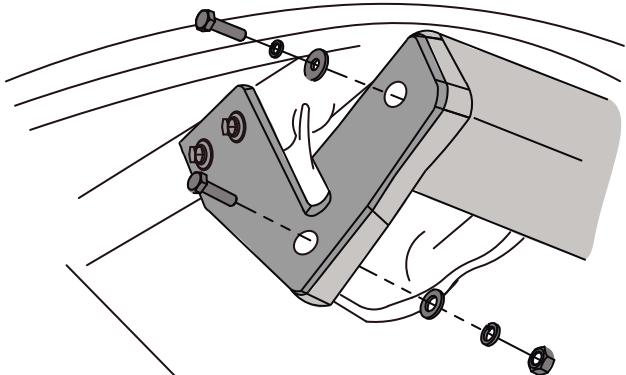
10,2 x2

Ø30xØ10,5x3 x2

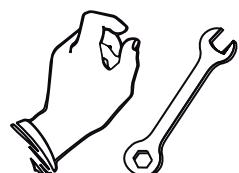
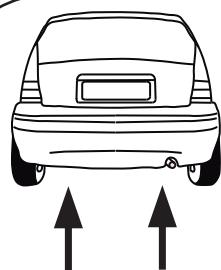
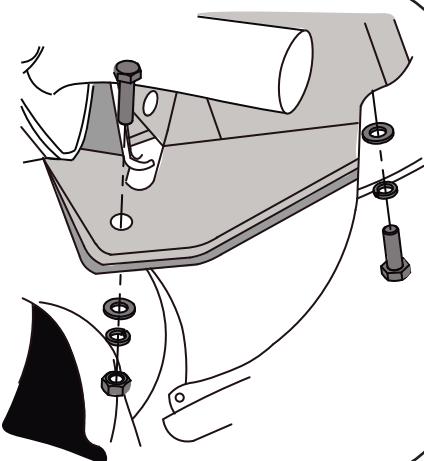




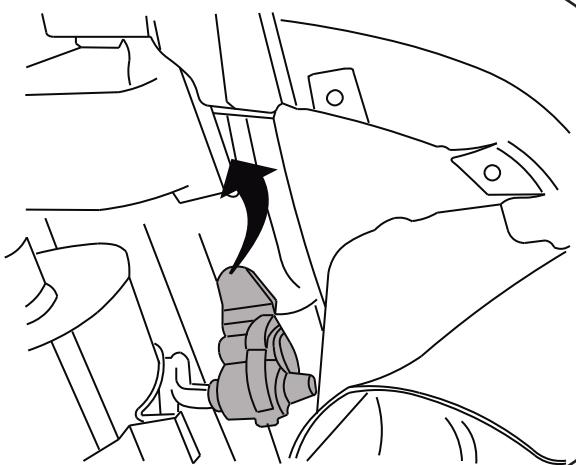
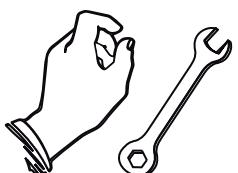
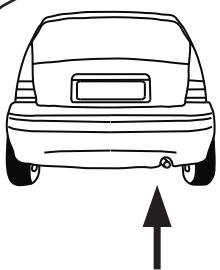
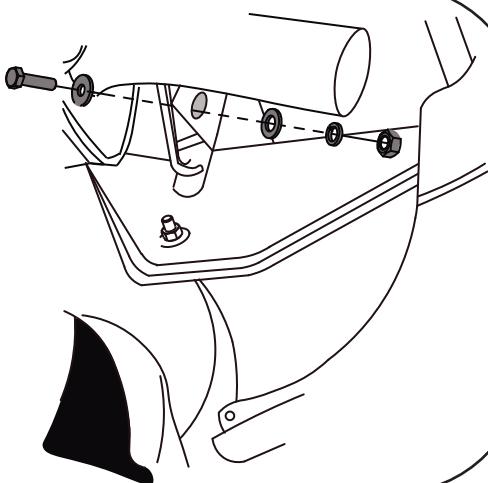
- M12x35 x2**
- 12,2 x2**
- 13 x2**
- M12 x1**

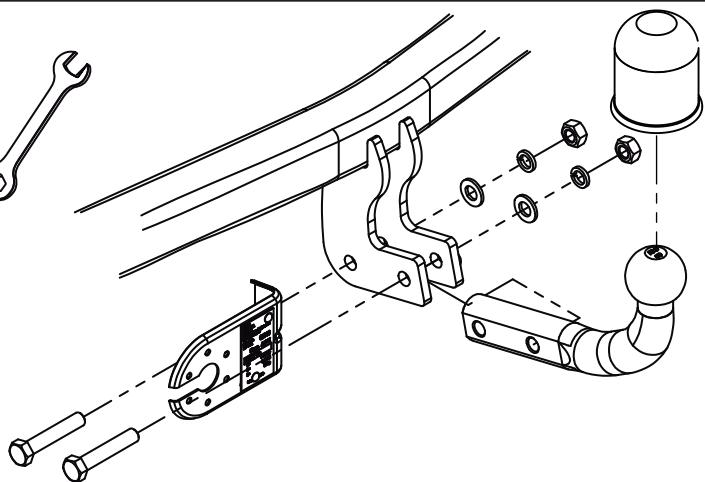
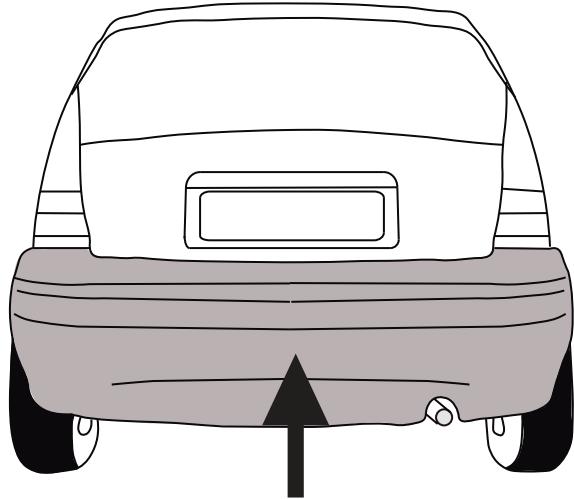
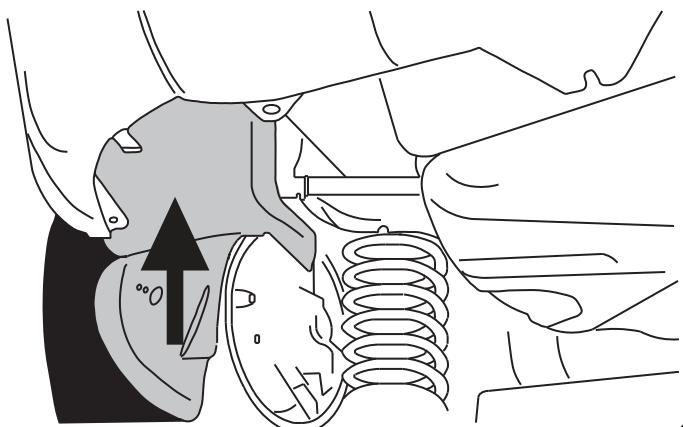
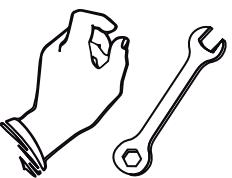
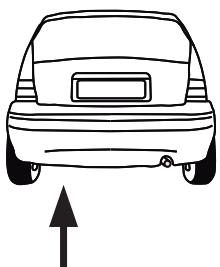
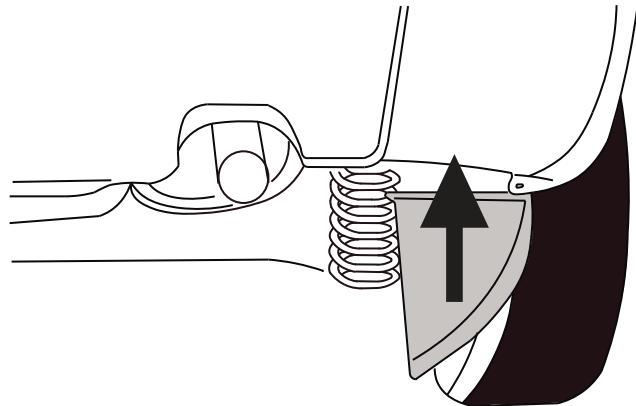
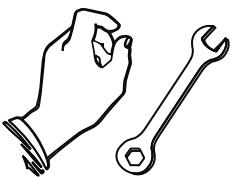
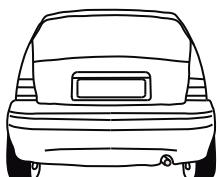


- M12x35 x2**
- 12,2 x2**
- 13 x2**
- M12 x1**



- M10x35 x2**
- 10,2 x2**
- Ø30xØ10,5x3 x4**
- M10 x2**





M12x70x2

12,2 x2

13 x2

M12 x2