



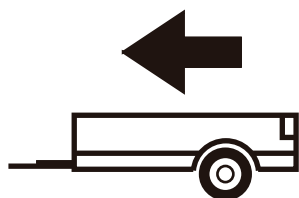
05/1993 - 09/2000
10/2000 - 12/2006

FORD MONDEO com.

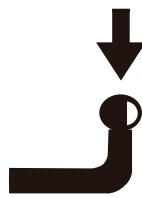
Cat. No. E/028

E20

E20-55R-01-1090



1800Kg



75Kg

D = 11,00kN

D (kN) =



MAX kg

x

MAX kg

x 0,00981



MAX kg

+

MAX kg

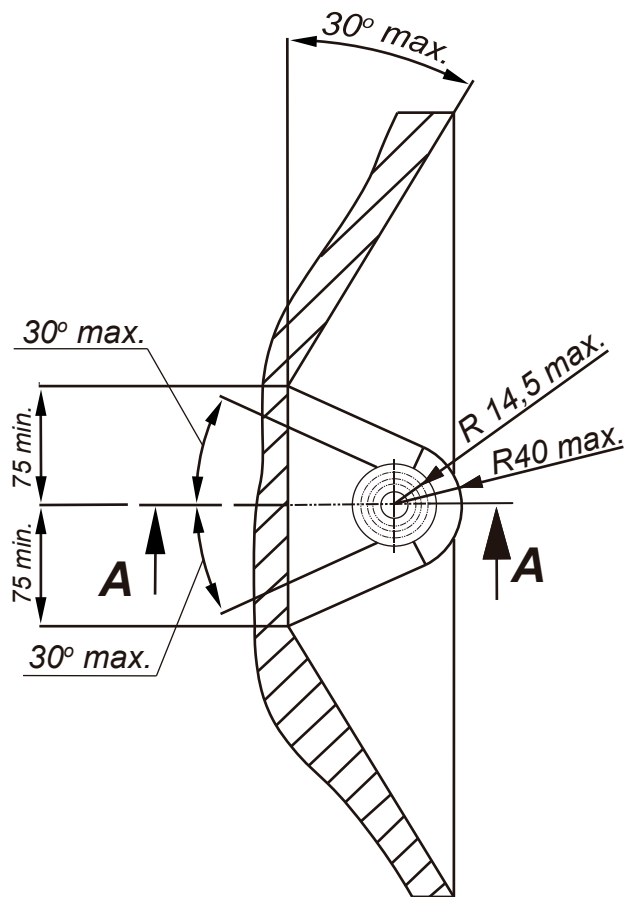


IMIOLA HAK-POL

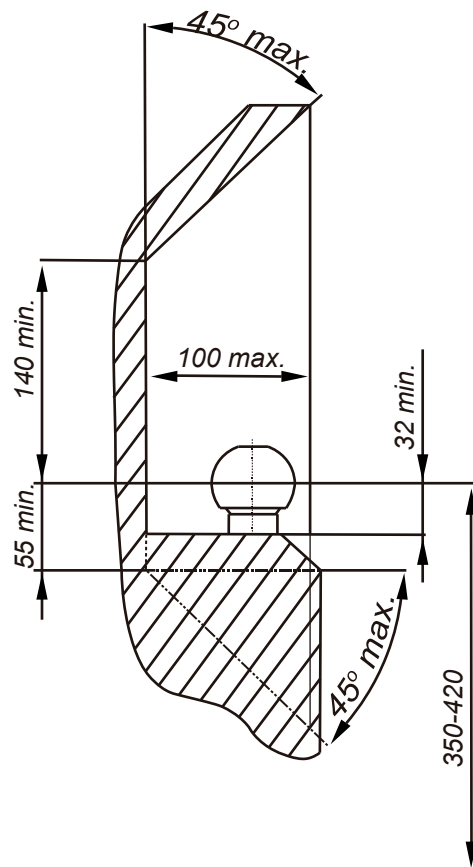
96-111 KOWIESY, CHOJNATA 23A, POLAND

tel. +48 46 831 73 31, fax +48 831 74 29

e-mail: office@imiola.pl, www.imiola.pl



PRZEKRÓJ A-A



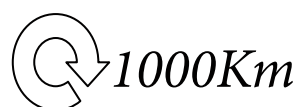
PL Należy zagwarantować przestrzeń swobodną według załącznika VII, rysunek 25a/b Regulaminu EKG ONZ 55.01 przy dopuszczalnym ciężarze całkowitym pojazdu.

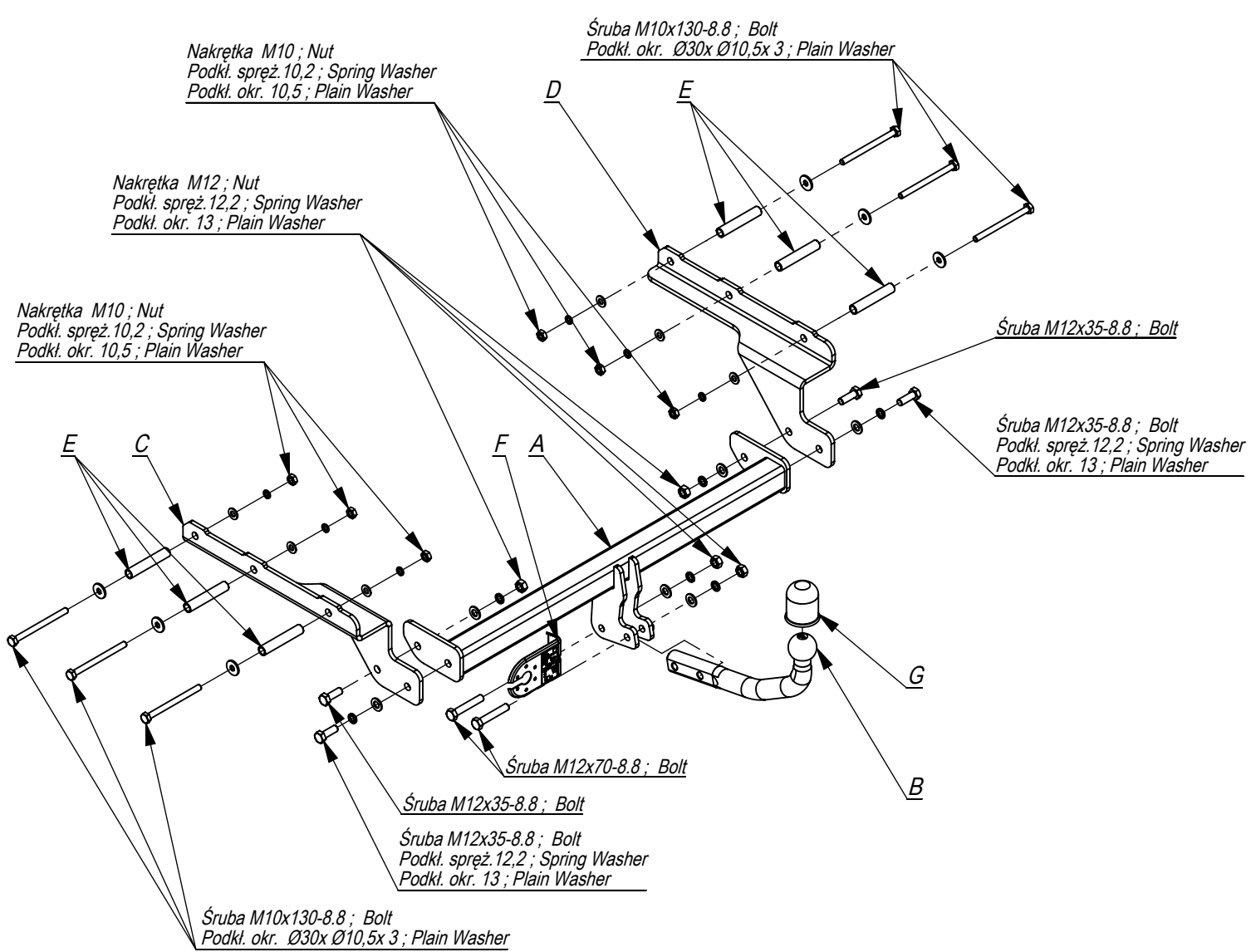
F L'espace libre doit être garanti conformément à l'annexe VII, illustration de la réglementation 55.01 CE pour un poids total en charge autorisé du véhicule.

GB The clearance specified in appendix VII, diagram 25a/b of Regulation No. 55.01 UN EU must be guaranteed at laden weight of the vehicle.

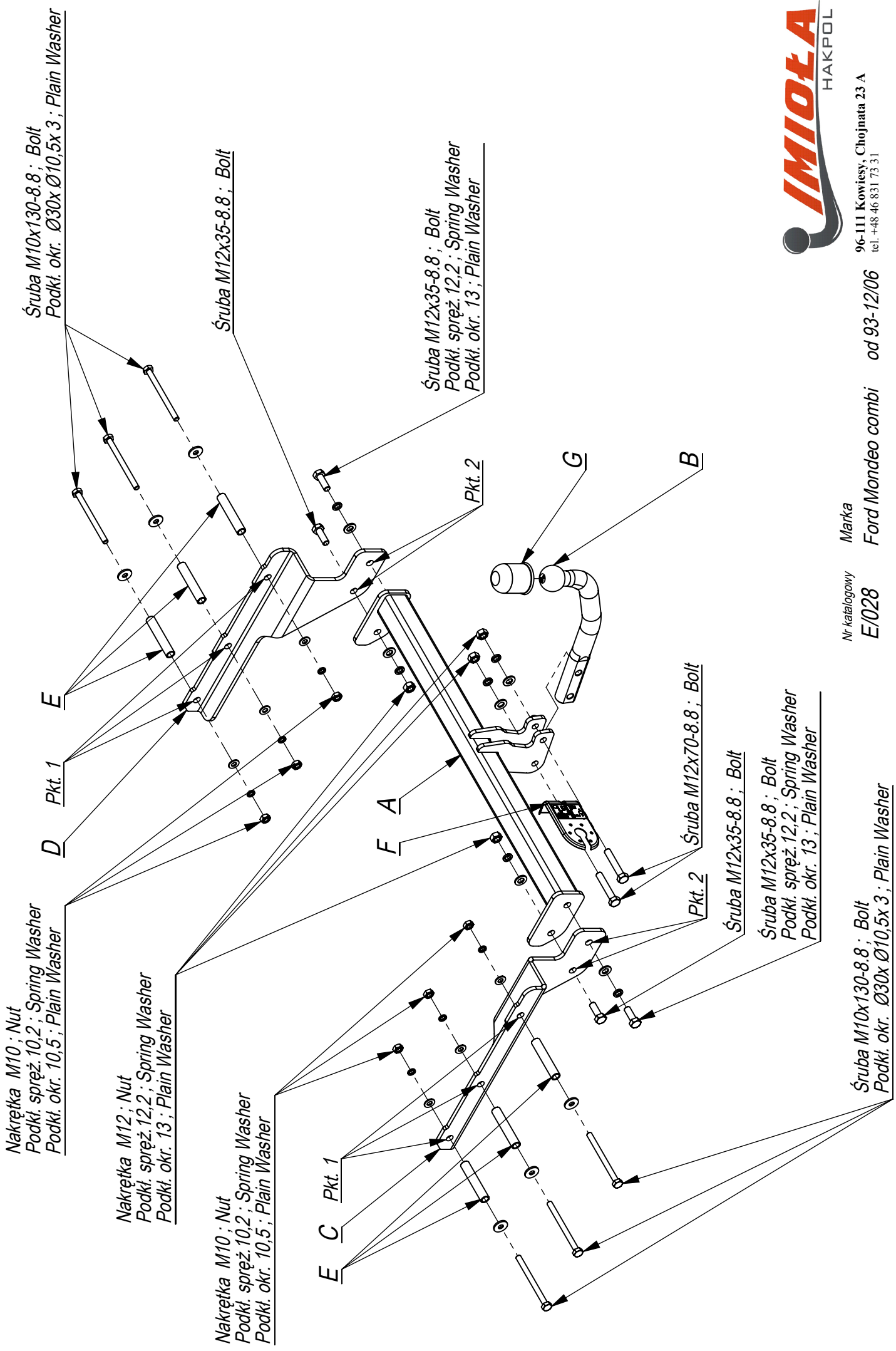
D Der Freiraum nach Anhang VII, Abbildung 25a/b der Vorschriften 55.01 EG ist zu gewährleisten bei zulässigem Gesamtgewicht des Fahrzeuges.

| Moment skręcający dla śrub i nakrętek (8.8) Torgue settings for nuts and bolts (8.8) | |
|---|-------|
| M8 | 25Nm |
| M10 | 55Nm |
| M12 | 85Nm |
| M14 | 135Nm |
| M16 | 195Nm |





| | | | | | |
|--|---|----|--|-------------|---|
| | A | x1 | | M12x70 | 2 |
| | | | | M12x35 | 4 |
| | | | | M10x130 | 6 |
| | B | x1 | | M12 | 4 |
| | | | | M10 | 6 |
| | C | x1 | | Ø30xØ10,5x3 | 6 |
| | | | | 13 | 6 |
| | D | x1 | | 10,5 | 6 |
| | | | | 12,2 | 6 |
| | E | x6 | | 10,2 | 6 |
| | | | | | |
| | F | x1 | | | |
| | G | x1 | | | |



96-111 Kowiesy, Chojnata 23 A
tel. +48 46 831 73 31

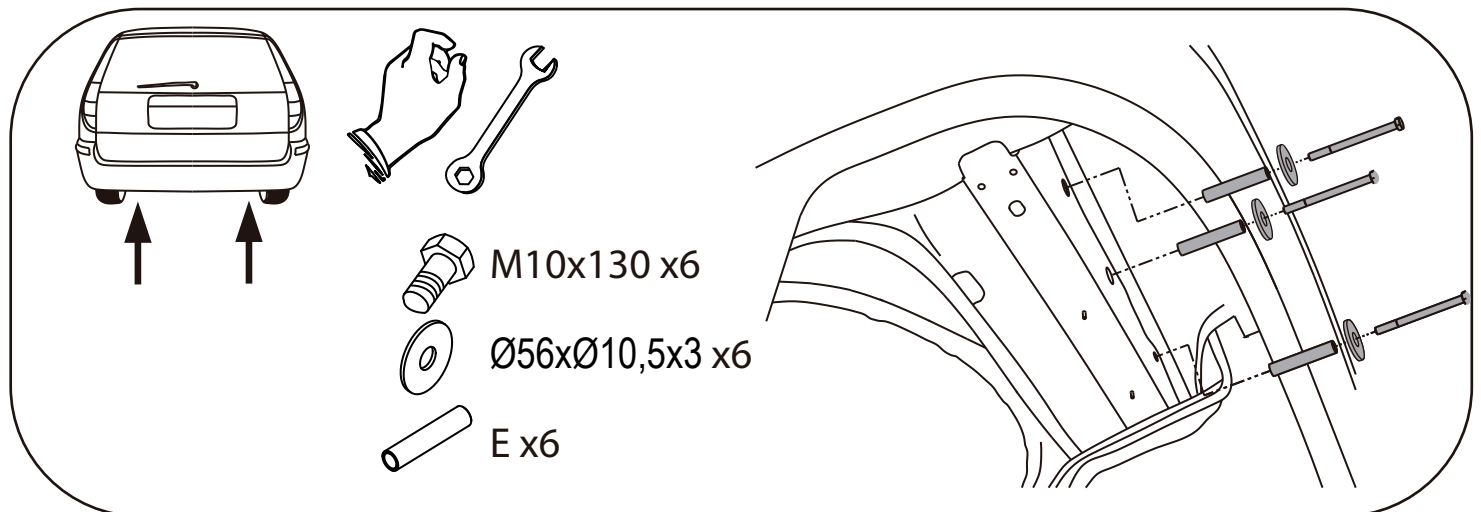
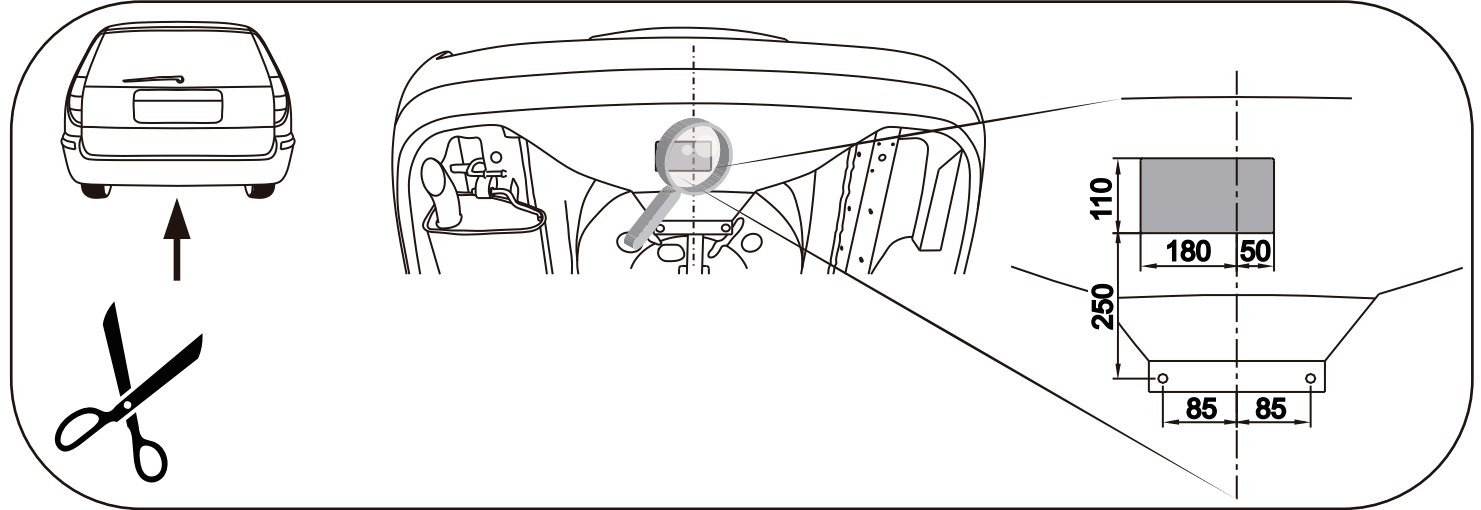
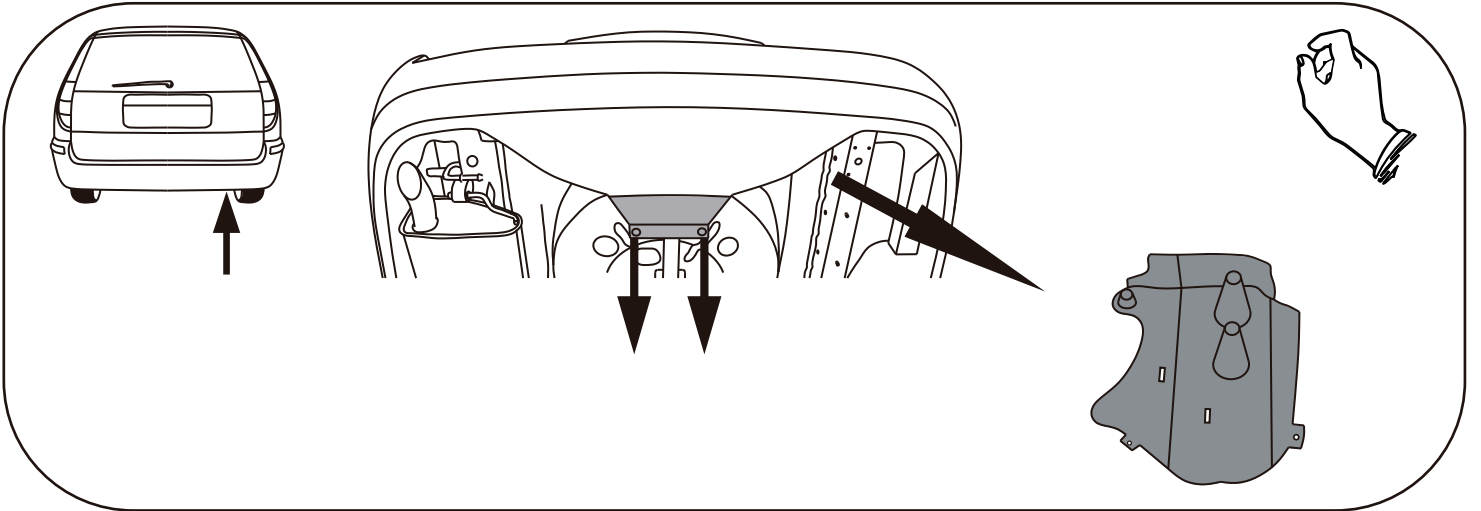
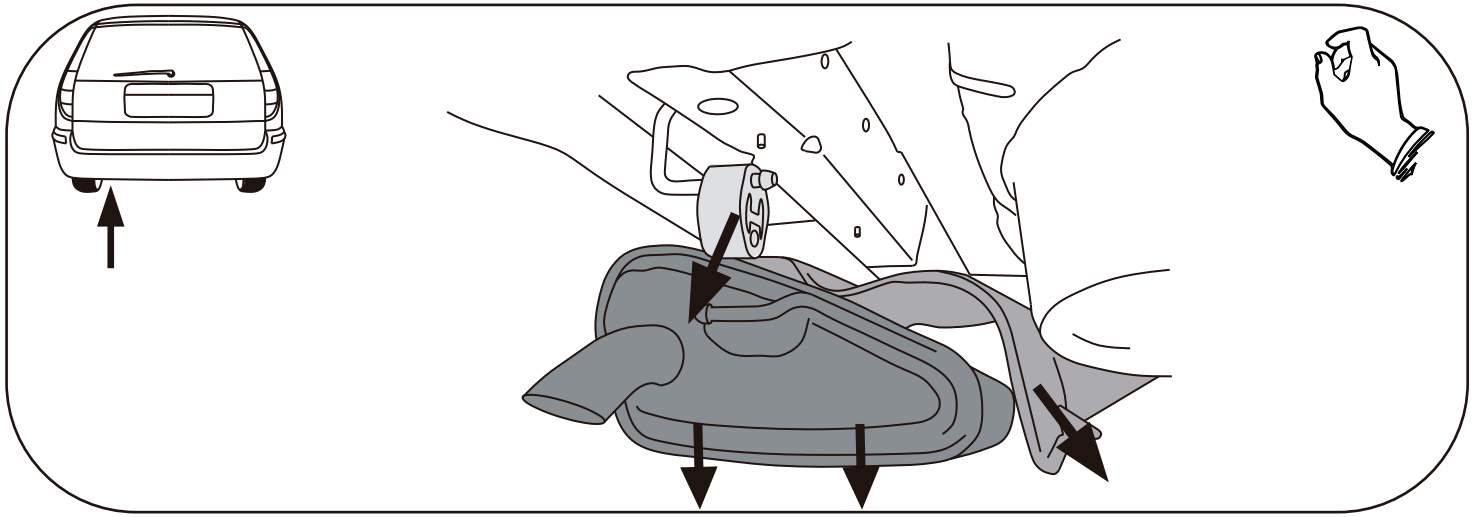
Nr katalogowy E/028
Marka Ford Mondeo combi
od 93-12/06

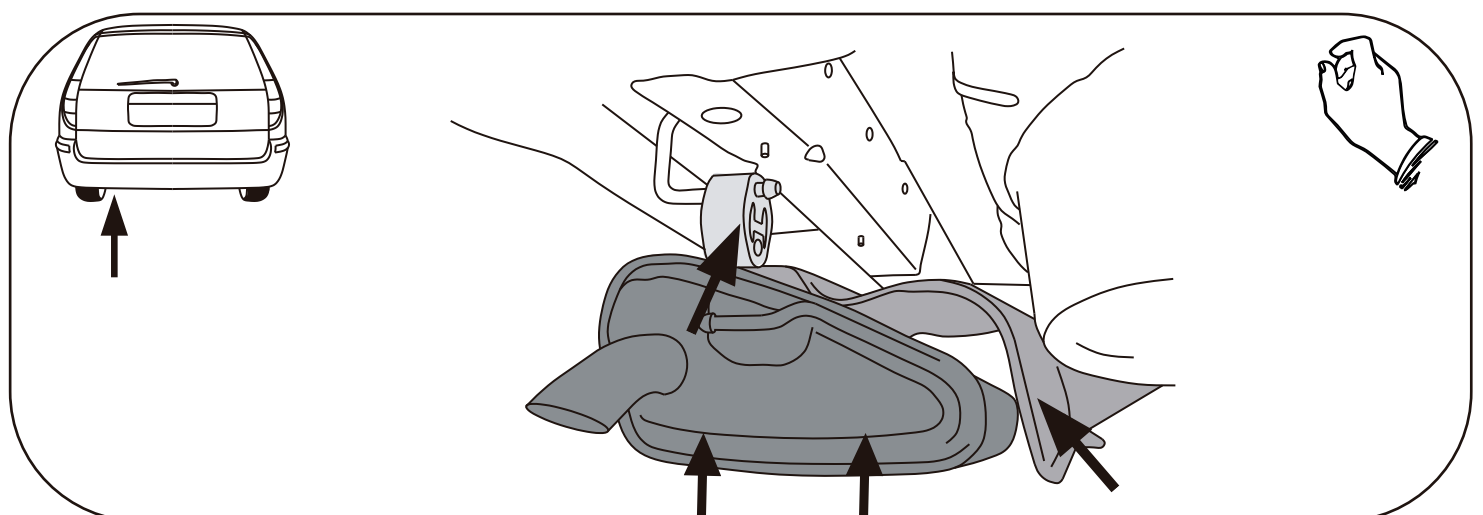
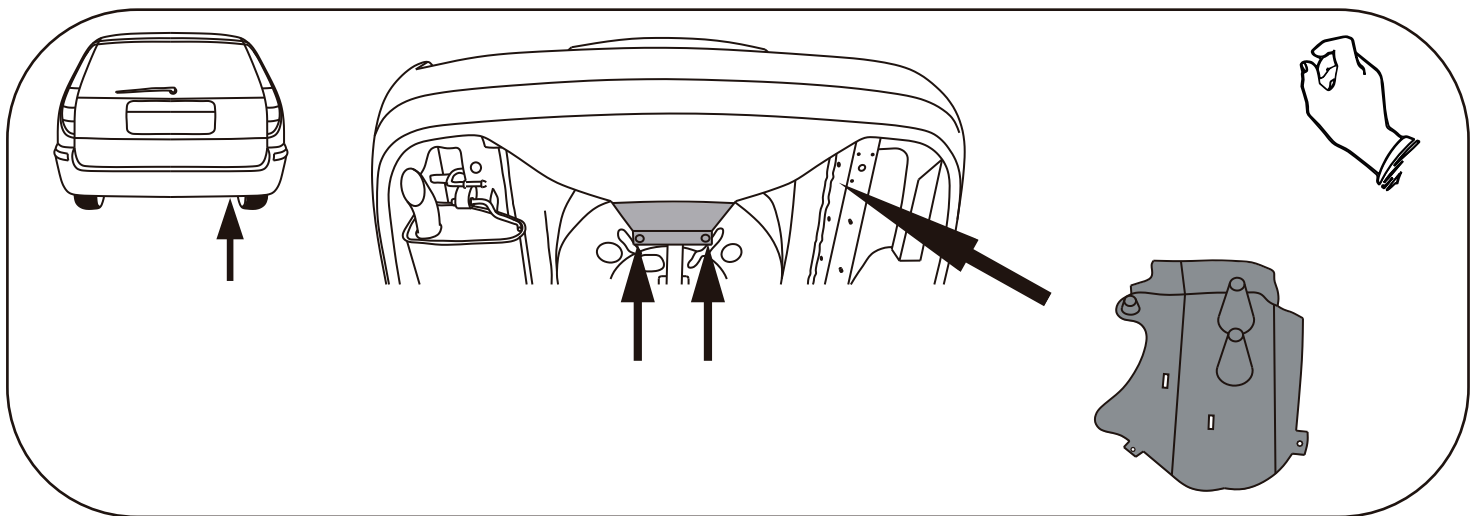
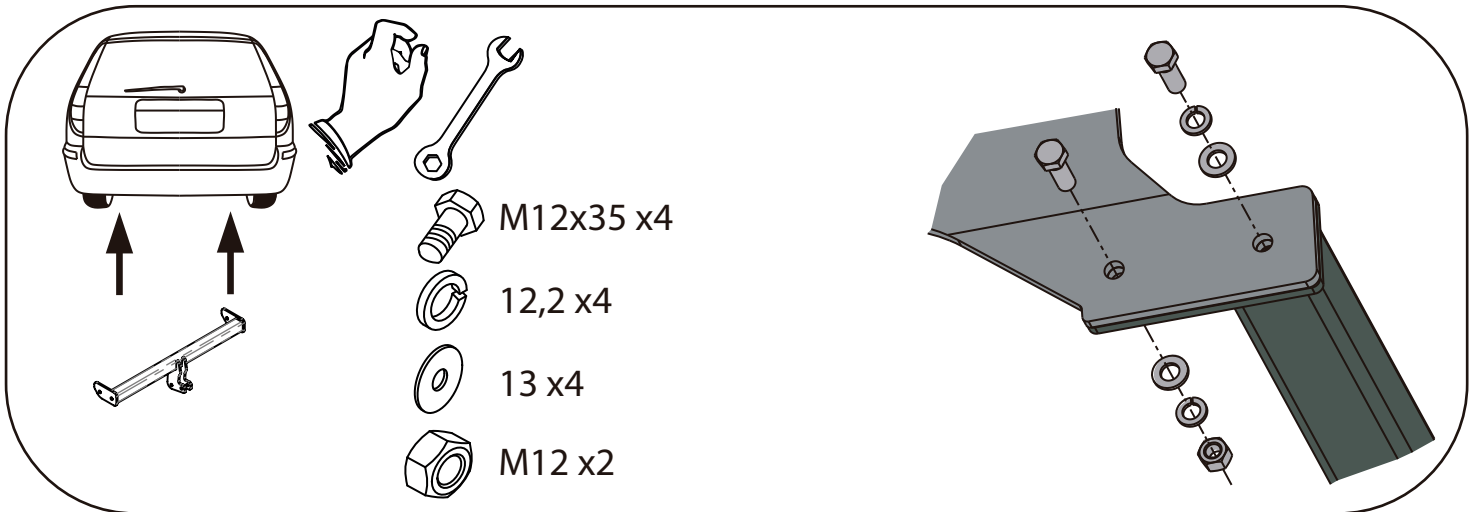
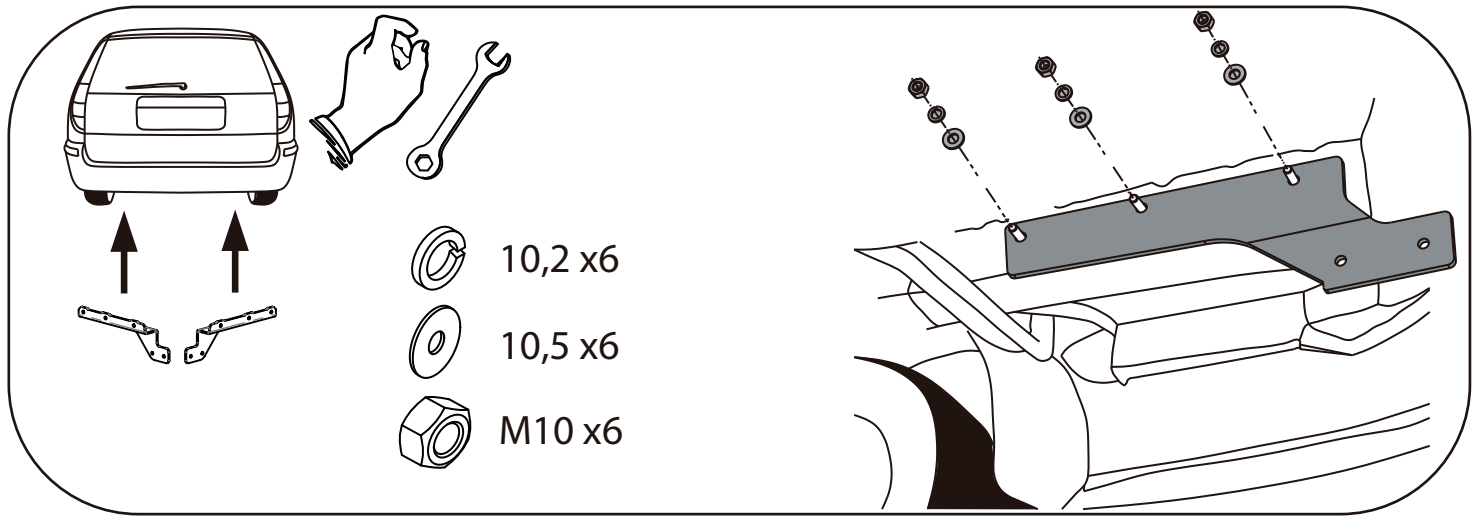
Śruba M10x130-8.8 ; Bolt
Podkl. okr. Ø30x Ø10,5x 3 ; Plain Washer

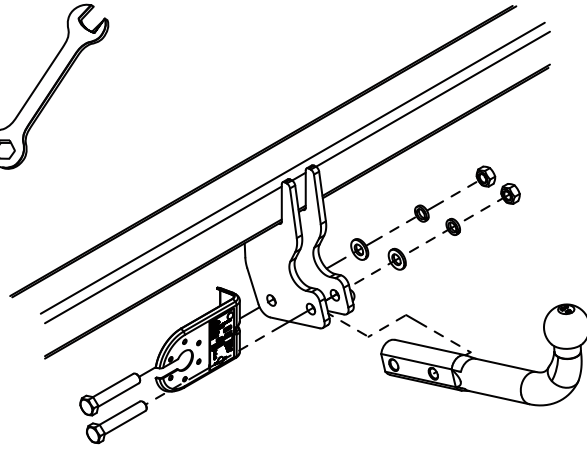
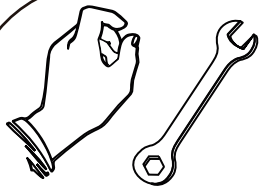
- W technologiczne otwory w podłużnicach włożyć tuleje dystansowe \varnothing 18x94 wraz ze śrubami M10x130 8.8 stosując powiększone podkładki po zewnętrznej stronie podłużnic.
- Na wystające śruby nałożyć elementy C i D i lekko skręcić.
- Do elementów C i D dokręcić belkę haka A śrubami M12x35 8.8.
- Wszystkie śruby dokręcić z momentem skręcającym jak w tabeli.
- Przykręcić kulę i blachę gniazda elektrycznego śrubami M12x70 8.8.
- Podłączyć instalację elektryczną.

- Insert the distance sleeves \varnothing 18x94 and bolts M10x130 8.8 in the technological holes of the metal clamps, using the large washers outside of the metal clamps.
- Put the elements C and D on the protruding bolts and screw slightly.
- Screw the main bar A to the elements C and D with bolts M12x35 8.8.
- Tighten all the bolts according to the torque setting- see the table.
- Fix the ball and electric plate with bolts M12x70 8.8.
- Connect the electric wires.

- Enfiler les douilles de distance \varnothing 18x94 dans des trous technologiques dans les longerons avec les boulons M10x130 8.8 en utilisant les rondelles agrandies du côté extérieur des longerons.
- Mettre les éléments C et D sur les boulons et les serrer légèrement.
- Serrer la poutre du crochet d'attelage avec les éléments C et D à l'aide des boulons M12x40 8.8.
- Serrer tous les boulons avec un couple de serrage selon tableau.
- Visser le crochet d'attelage et socle de prise électrique à l'aide des boulons M12x70 8.8.
- Raccorder le circuit électrique.







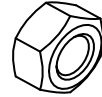
M12x70 x2



12,2 x2



13 x2



M12 x2